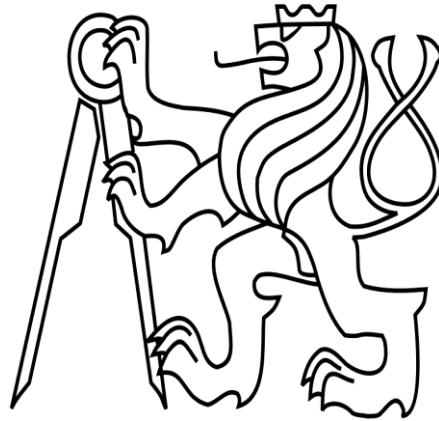


CZECH TECHNICAL UNIVERSITY IN PRAGUE

FACULTY OF ELECTRICAL ENGINEERING

DEPARTMENT OF CONTROL ENGINEERING



DIPLOMA THESIS

Motion Control for Mobile Robots



Department of
Control Engineering



Department of Space Science
Kiruna Space Campus

ERASMUS MUNDUS SPACE MASTER PROGRAM

Prague, 2007

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Declaration of authorship:

I declare, that I wrote this diploma thesis myself only with the help of the literature, on-line materials, projects and others examples which are available for educational purposes.

Prague, 29.05.2007

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Abstract

This diploma thesis is focused on brushless DC motors, how they work and how to control them using phase tables. It describes the internals of existing motion control library (PXMC) and provides documentation of its elements, which were published under GPL license. Additionally it presents extensions of PXMC library, which were made to control two brushless motors with help of Renesas' H8S/2638 microcontroller. It introduces a modularization of PXMC and software for hall sensor table and index mark detection. The target application is a mobile robot for Eurobot competition.

Table of Contents:

1. Introduction.....	6
2. Terminology and abbreviations.....	8
3. Brushless DC motors.....	10
3.1. Overview.....	10
3.2. Description.....	10
3.3. Hall sensor.....	14
3.4. Incremental encoders.....	15
3.5. General work of brushless motor.....	17
3.6. Putting everything together.....	19
4. H8S/2638 microcontroller.....	21
4.1. Overview.....	21
4.2. PWM description.....	23
4.3. Interrupts description.....	26
5. PXMC library.....	30
5.1. Introduction.....	30
5.2. Preparation of the programming environment.....	32
5.3. Overview.....	33
5.3.1. General overview of files.....	33
5.3.2. General work of PXMC.....	35
5.3.3. PXMC.H.....	35
5.3.4. PXMC_BASE.H.....	44
5.3.5. PXMC_CON_PID.C.....	44
5.3.6. PXMC_DEB.C.....	45
5.3.7. PXMC_GEN_INFO.H.....	46
5.3.8. PXMC_GEN_SPDTRP.C.....	46
5.3.9. PXMC_HH.C.....	47
5.3.10. PXMC_HH_BASIC.C.....	48
5.3.11. PXMC_INP_COMMON.H.....	48
5.3.12. PXMC_INTERNAL.H.....	48
5.3.13. PXMC_PTABLE.C.....	49
5.4. How to start work with the PXMC.....	51
6. Adding Board Support Package (BSP) for BLDC on H8S/2638.....	53
6.1. Introduction.....	53
6.2. Subdirectories structure changes.....	53
6.3. Changes in PXMC original code.....	54
6.4. Work with hi_cpu2 board.....	55
6.5. Work with Eurobot.....	59
6.6. Application for “index marking” and hall sensors table detection.....	60

7. Testing and documentation of the code.....	65
7.1. Introduction.....	65
7.2. Command processor (CMD_Proc) and serial line.....	65
7.3. Documentation.....	67
8. Conclusions.....	69
9. Sources.....	71

Appendix A

Appendix B

1. Introduction

Motors are widely used in many aspects of our life. They serve in different trivial tasks like rotation of wheels in toys up to complicated works demanding very high level of accuracy like for example in military and space applications or humanoid robots. One kind from a huge family of motors are presented later brushless DC motors, which due to their several advantages are getting more and more popular and recently were used even in the most demanding tasks, including space missions, for example: robots Spirit and Opportunity on Mars use brushless motors to rotate their wheels.



Fig. 1-1. Spirit – robot on Mars.

Unfortunately, nowadays even the fastest, strongest and most accurate motors are totally useless without microcontroller or some other devices. Only external electronics can properly control them and provide suitable voltages and currents. This is mostly due to the very complicated way of the motor control process. Of course one single microcontroller or even microprocessor alone is also not enough. We need something more, some special program which is executed by the microcontroller and then used to control the motor.

Because of this last need, on CTU in Prague, there was created a library called PXMC. PXMC is some kind of interface or even more, we can think about it as a collection of functions, which can be used to control different kind of motors. Because PXMC is also hardware independent so it is possible to use it on many different microcontrollers mounted on different boards. Only one limitation in this field is that there must be existing gcc compiler for a desired microcontroller. What is also important, PXMC is under GPL license, so everyone can use it for its own purposes free of charge.

Finally, even the best software and libraries are useless without good documentation and examples how to use them. Because of that, later in this document there is described the whole PXMC and how to use it, to meet desired needs.

All of above mentioned thing are presented in this document. In the second chapter, I'm discussing all very important terms and abbreviations which can be a key element for proper understanding of the described topics. In the chapter number three I put information about the brushless DC motors, how they work, how to control them and what should we know about them. Forth chapter covers H8S/2368 microcontroller from Renesas which was used to test and later extend PXMC library. This microcontroller was also used for control of motor built for Eurobot competition. Chapter number five contains the total documentation of PXMC. It has description of all files, functions, flags and errors which developer can meet during his work with it. In the next two chapters: sixth and seventh, I described my work with PXMC. These subsections include information about Board Support Package, how to use or extend it and eventually how to improve its code. We find there also which tools were use to create documentation added in Appendix A and B. Last two chapters contain only my own opinion about new things which I learned and information about sources which I used during my adventure with writing this document.

2. Terminology and abbreviations.

Below are presented the most important terms and abbreviations which are later used in this document.

0x – It denotes that we are using hexadecimal number. For example: 0xff means 255 in decimal system, 0x1f means 31 (in decimal system).

AC – Alternating Current

Commutation – “the action of applying currents or voltages to the proper electrical motor phases so as to produce optimum motor torque at a motor's shaft”¹.

Commutation point – It is a point where two phases produce equal levels of torque.

Compare match – A comparison between some two registers, which gives the result as true if two registers have the same value or false if they have different values.

DC – Direct Current

IRC – (Incremental Radial Counter) Sensor which makes measurement of relative position of the rotor. The actual position of the motor can be calculated by the sum of pulses received from IRC.

Index – A value which describes the actual position in some array. In this document the “index” points to the actual position in the phase table(s).

Index mark – Starting point or point used to make synchronization of the rotating motor.

Phase table – An array which contains values describing sinusoid or other function. It is used for proper calculations of a voltage which should be sending to the motor to cause its rotation.

PXMC – (Pikron eXtensible Motion Control) Library for control different types of motors.

PXMC structure – A data structure which contains all necessary parameters needed for rotation of the motor.

PWM – Pulse Width Modulation

¹ <http://en.wikipedia.org>

Servo – shortcut of Servomechanism – a special motor that typically includes a velocity and/or position feedback device.

Sinusoidal current wave – It is a graphical or mathematical representation of changes in the current, which has the shape of a sinus function.

3. Brushless DC motors.

3.1. Overview.

A brushless DC motors, very often denoted by shortcut BLDC (BrushLess Direct Current), are popular synchronous electric motors widely used in industry, especially in Appliances, Automotive, Aerospace, Consumer, Medical, Industrial Automation Equipment and Instrumentation. Characteristic property of this motor kind is that instead of brushes for commutation it uses electronically-controlled commutated system. Brushless motors have several advantages, and some of them are:

- good speed versus torque characteristic
- high dynamic response
- high efficiency
- long operating life
- silent during operation
- high speed
- high torque versus the size of the motor



Fig. 3.1-1. REO-20 brushless motor from Maxon.

A very good confirmation of all above features is already mentioned at the beginning of this document fact that brushless motors were sent to Mars on board two rovers: Spirit and Opportunity.

3.2. Description.

Generally we can distinguish two types of brushless motors: trapezoidal and sine wave. First one is really a brushless DC servo. Second kind has close similarity to the AC synchronous motors. Later in this section I'll shortly show the main differences between these two types of motors. Now, let's look inside and find out how the brushless motors are build.

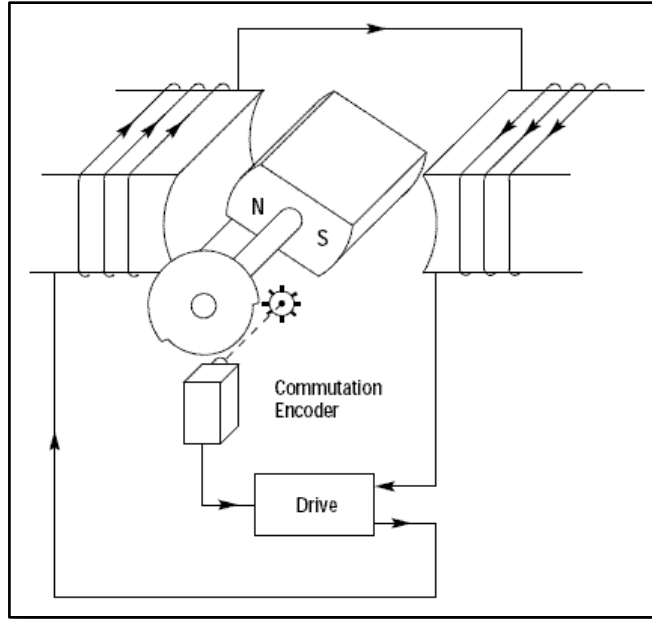


Fig. 3.2-1. Basic schematics of brushless motor.

The basic schematic of a brushless motor is shown on the picture 3.2.1. First of all, brushless motors don't have windings on the rotor. The meaning of this is that here the rotating part is permanent magnet and the windings are placed on the stator poles. Additionally for proper functioning we need something what can automatically reverse the current. This can be achieved in two different ways. First is a mechanical approach, where we can use a cam-operated reversing switch. Second possibility is to use an electronic amplifier which allows us to do the commutation in response to low-level signals from an optical or hall-effect sensor. The general conclusion of above is that we can't just connect our motor to a current source, because the current in external circuit must be reversed at strict defined position of the rotor. This last requirement can be very good solved by the use of some microcontroller – for example H8S/2638 described in the next chapter.

Second thing which is important to understand brushless motors is a placement of windings. Assuming that we have three phase design motor, we can connect them in two ways. First is called "Y" or star composition, and second is Δ delta composition. In both cases the partial windings are shifted by 120° . Both arrangements can be seen on the following picture:

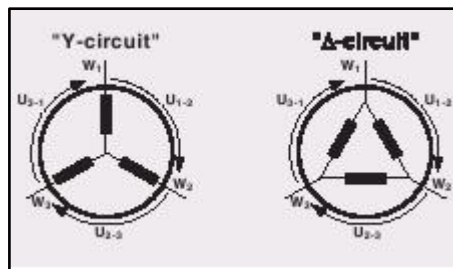


Fig. 3.2-2. Windings in brushless motor.

The above presented differences in arrangement change the speed and torque inversely proportional to the factor of $\sqrt{3}$. Of course the arrangement of the windings doesn't have crucial rule in the motor selection.

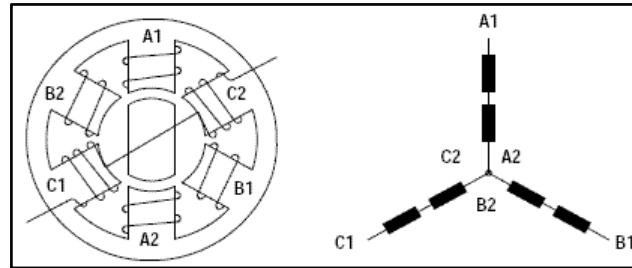


Fig.3.2-3. Coils and poles inside brushless motor.

As presented on the figure nr 3.2-3 as a typical brushless motor has three sets of coils called “phases”. This motor has also 2 poles. In normal case the rotor has four or six poles with corresponding higher number of stator poles. Mentioned here the increase in the number of poles doesn't have influence to the number of phases.

We know from the basic physics that the torque is at the maximum when the magnetic field is perpendicular to the object on which we want to act. Due to this rule, we always try to set the stator field and rotor at 90° degree each other. Now, to keep the torque as constant we should always keep above angle at 90° . Looking at schematics on the picture nr 3.2-3 we find out that if we are able only to switch phase voltages on and off it is impossible for us to meet above mentioned condition. This is due to the limit in the number of phases. In above example we have 3 phases so the minimal resolution is 60° degree and only by this minimal value we can change the stator field direction. Hopefully, there exists small trick which we can use to be very close to 90° . The basic graphical idea is presented on the following picture nr 3.2-4:

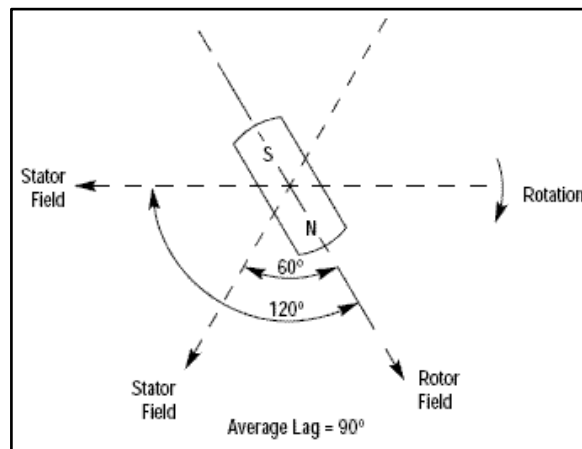


Fig. 3.2-4. Stator and rotor magnetic field.

Explanation of this figure is quite short and easy. As we know from previous pictures, we consider situation when we have only three phases. This means we can move stator field only with resolution of 60° . Let's start with a difference in angle between the rotor and the stator field equal to 120° and wait till the rotor rotates by 60° . As the result we will get the difference equal only to 60° . At the same time we change the stator field direction by 60° in the rotation direction what gives us as a result the situation analogical to the initial conditions. The most important now is that the average difference in the above is 90° . This can be very easily calculated in following manner: $\frac{120^\circ + 60^\circ}{2} = 90^\circ$. The final result is almost exactly what we wanted. Below picture presents the rotor position at different commutation points.

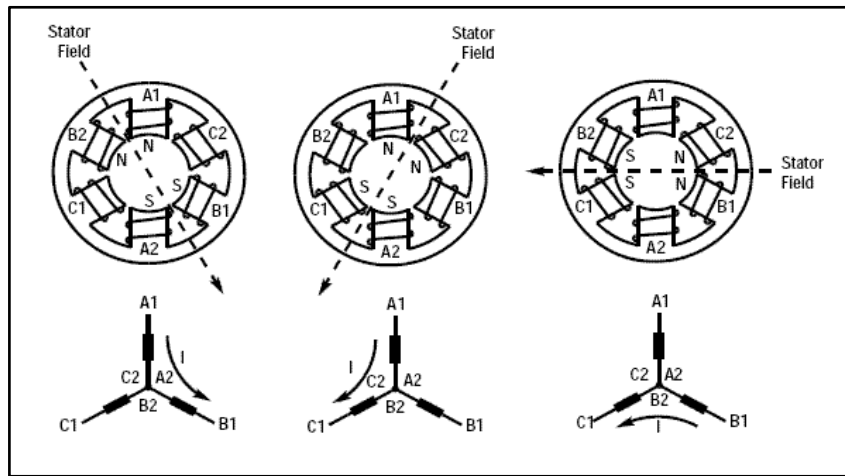


Fig. 3.2-5. Rotor position at commutation point.

Now as I promised at the beginning of this section, we will look shortly and try to explain the basic differences between a trapezoidal and a sin wave motor.

Let's start with the trapezoidal motor. When a current has fixed level in the windings (for example 3A), then the use of the sinusoidal torque characteristic provides to a large degree of torque ripple. To minimize this unwanted effect we can "flatten" the torque characteristic and make it similar to the trapezoidal. The example of it can be seen on the following picture:

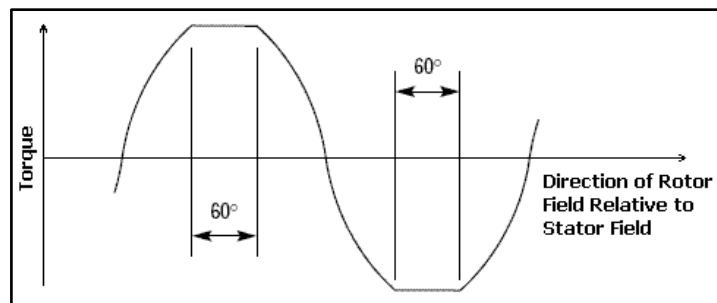


Fig. 3.2-6. Trapezoidal characteristic of a torque.

Of course presented in above figure situation due to some non-linearity effects is very hard to realize. The effect of non-linearity can be observable when the motor is running very slowly as a slight kick at the commutation points. There is also a second drawback. Namely, the non-linearity and ripple in the torque tend to produce a velocity modulation in the load. Fortunately, in a system with a velocity feedback and high gain even small changes in the velocity will produce big error signals, what gives us demands to change the torque in such a way to keep the velocity as constant.

In the sine wave motor in difference to the trapezoidal motor we don't change the basic sinusoidal torque characteristic. We can think about this motor that it is possible to run this motor by applying sinusoidal currents to the motor windings. Of course, each of these currents must have the phase shifted by 120° . Now if we want to have a smooth rotation at low speeds and without torque ripples we need a high resolution device to control the commutation. This device in general is more complicated than resolver for the trapezoidal motor, because we need some reference table from which it can generate the sinusoidal currents, which additionally are multiplied by the torque demand signal. This last operation allows determining the absolute amplitude of the currents. It is good to mention that in 3-phase motor, it is sufficient to determine the currents in two of the windings and this will give us automatically the information about the third one. In this kind of the motor we also need some feedback loop, but we are not limited only to the velocity. In other words, in the feedback loop we can put velocity or position as well and at the end we will get the same effect.

3.3. Hall sensor.

According to the basic definition a hall sensor is a special kind of sensor or device which works on base of the "Hall Effect" to make measurements of the magnetic field and current. Hall sensors can be use for switching, positioning, speed detection and current sensing. All of these features are very useful and were adopted into the brushless motors. Namely, it goes out, that hall sensors are very useful in detecting the actual position of the rotor. In the already presented example with 3-phases motor, there are 3 hall sensors. We can read the binary output states on them, and then we can calculate the actual position of the rotor. Unfortunately, the resolution in this approach is not too high and is only 60° .

The small example how the Hall Sensor can be used to read the rotation of the rotor is presented on the figure 3.3-1.

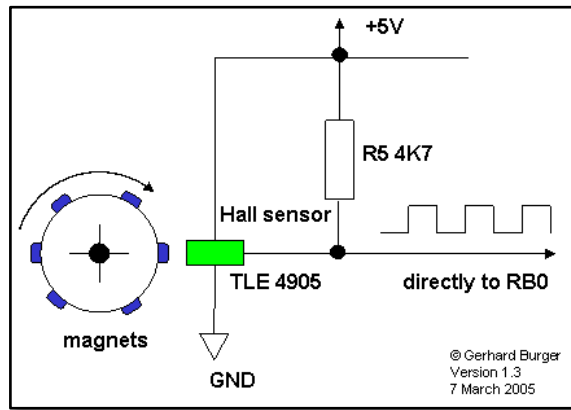


Fig. 3.3-1. Example how we can read impulses from Hall Sensor.

3.4. Incremental encoders.

Incremental encoder is a device which is used to measure the speed and a position. The general idea of this tool is to convert motion into a sequence of digital pulses. Later, counting these pulses we are able to estimate the relative or absolute position and the speed of the movement. There are two configurations of encoders: linear and rotary. This last configuration has additionally two forms: absolute and incremental. In absolute encoder, we have a unique sequence of pulses for each rotational position. In incremental encoder, pulses are “equally” produced during the shaft’s rotation, which allows us to estimate relative position of the shaft. In most cases the encoder consists from a disk with holes, LED diode and photo sensor. The light is continuously produced by the LED diode and when the disk rotates, the light is stopped or it goes through some hole. When it passes through hole it is detected by the photo detector, which generates impulse. The idea of the incremental encoder is presented on the figure 3.4-1.

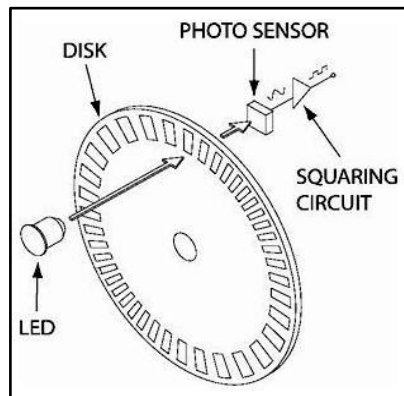


Fig. 3.4-1. A typical example of rotary optical encoder.

At this point small explanation about IRC and its channels should be given. Firstly couple of words about IRC. IRC is just a rotary and relative sensor which works in a similar way as was described in previous paragraph. Secondly we need to ask about one essential thing. How do we know in which direction our motor is rotating? The answer to this question may get closer if we look at the following graph 3.4-2:

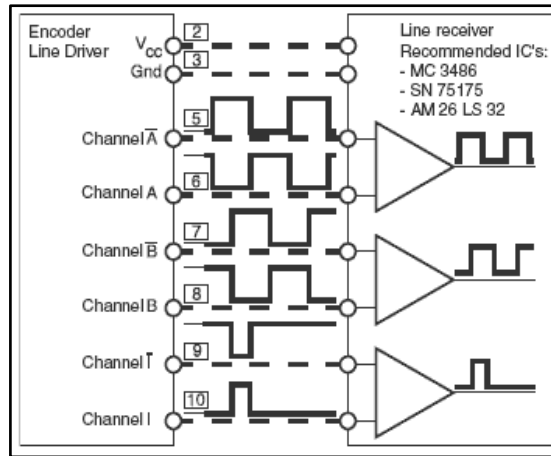


Fig. 3.4-2. Pulses generated in channels during rotation.

This picture presents basically how connections are made in the IRC and what kind of the output they give. What is important for us at the moment is the small difference between the output from the channel A and the channel B. Yes, it is not mistake. Namely, when the motor is rotating, these two channels have 90° difference in phase and knowing this difference we are able to find out the direction of the rotation. This property can be also used to explain why we are using 4 in the next subsection, in the example with calculation of the phase table length. Let's look now at the following figure:

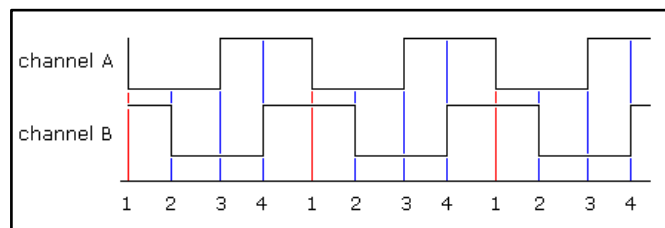


Fig. 3.4-3. Outputs from channels A and B during rotation.

The basic explanation of above graph is that both channels have some differences in phase and during one cycle we can detect exactly 4 combinations of the outputs. TPU unit in microcontroller can be set to phase shift counting mode what allows to count the number of displacement between edges. And what does it give us? Yes, exactly as it was written in description of the incremental encoder – it gives relative position and speed. More detailed explanation of the phase shift counting mode can be found in next chapter in the subsection concerned with "Interrupts description".

3.5. General work of brushless motor.

As we know from the previous sections, to make the brushless motor rotating we need to put on the three windings currents with shifted phases. In the easiest case, when we have 3-phases motor the shift in the phases is equal to 120° . To fulfill this requirement, in most cases we will need to use some microcontroller to control the motor. This approach provides to a first problem. Namely, the use of a microcontroller forces us to work not with continuous signals but with their discrete versions. What does it mean for us? The answer is very easy. We need to make some discretization of sinusoidal currents waves. After doing this as the result we will get a discrete phase tables with several values which correspond to real current levels. Of course at this point, there occurs question. How many levels should have these phase tables and how many values should they store? The answers to these questions are quite easy and depend on the specification of the microcontroller, the motor and the library which we use to control the motor. If it goes about the number of a phase table levels for PPMC, it should be equal to $0x7fff$. This limitation is due to 16bits (in C/C++ it is short) which are used for keeping phase table values – because the last bit is used for sign then there stay 15bits which can give maximum value equal to $0x7fff$. If it goes about the length of phase table, we can calculate it by taking from documentation of the motor two values: number of channels and the count per turn. After that we just multiply them. For example, during my work with PPMC I had a motor which had 2 channels and count per turn equal to 512. Two channels give us total number of possible combination equal to: $2^2 = 4$. The length of phase table in this case was equal to: $512 * 4 = 2048$ elements.

Let's look now to the discretization. The short example of it is shown on the picture 3.5-1. To make it more readable, the size of phase table was limited only to 6 levels and the number of levers to 3.

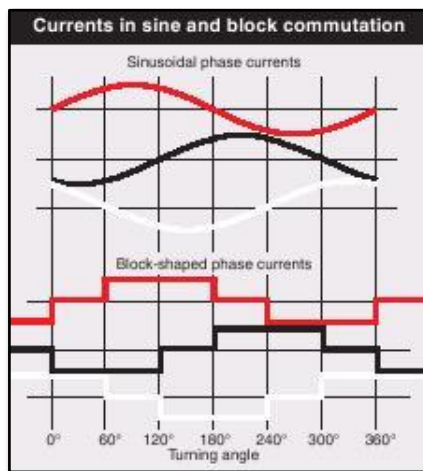


Fig. 3.5-1. Example of discretization.

Looking at the above example of discretization on the figure 3.5-1 and thinking little bit, we will find out another very important problem: it is impossible to put to the pins negative and positive values at the same time. In other words, we can assume that the voltage levels on the pins now are negative or positive, but we can't have them both. How to solve it? The solution is also quite easy. We just need to shift maximum negative values to be equal to zero. True zero will be equal to the middle level – in our case it will be 0x3fff, and the maximum positive value will be equal to 0x7fff. Here is small mathematical explanation: range of levels is from 0-0x7fff, what gives us 0x8000 possibilities. We divide 0x8000/2 and we get 0x4000. Because we count from zero we should decrease this value by 1 and as the final result we will get: 0x3fff. This number is also the amplitude of sinusoids which we should generate for phase tables.

The last serious problem which we can meet, can occur at begin of our rotation. Let's try to imagine the situation that the rotor is in the position of 120° and we want to rotate it to the right. To make it, we should put magnetic field perpendicular to the rotor field, so the angle for the magnetic field should be equal to $120^\circ + 90^\circ = 210^\circ$. Everything seems to be quite easy, but in real it's not. Let's assume we run some program to control the motor and make small analyze. If we start the program and an index for phase table will point to a good position in the phase table then nothing wrong should happen – the magnetic field will have 210° . But, what if the index will be set wrong and gives rise to wrong position of the magnetic field? The answer depends on the error. If index will be little bit ahead of the right position only the torque will be little bit lower, but after short time it will grow to the desired value. The same happens if the index will be only little bit before good position. And what if the index will be behind the proper position more than $\frac{1}{4}$ of the phase table length? In this case it will give rise to torque with wrong direction, because the direction of magnetic field will be less than 120° . The worst case will be if the index will be $\frac{1}{2}$ of the phase table's length before the proper position or in other words the magnetic field direction generated by this position will be -90° to the rotor field, then the torque will be the highest and additionally with wrong direction. What does it mean – a wrong direction of torque? It means that the motor will start to rotate for a short time in wrong direction. In simple application it can have no meaning, but let's imagine that we control some lift with heavy load, in this case such error can have catastrophic consequences.

To solve these problems we can use hall sensors presented in subsection 3.3. If not every than at least most of the modern brushless motors have such sensors. Using hall sensors we can find out the actual position of the motor with 60° precision and put proper voltages to the right windings. This avoids the situation presented in the previous paragraph. It is also worth to note that some of the motors have IRC with so called "index mark" - please look at the picture 3.4-2 and explore the channel I. This means, that always when the motor cross some defined point, sensor detects it and send some signal. We can use this to make some kind of synchronization between the position of the motor and the index in the phase table. The following picture presents the reads from hall sensors and voltages on the windings which are needed to place the motor to the proper position.

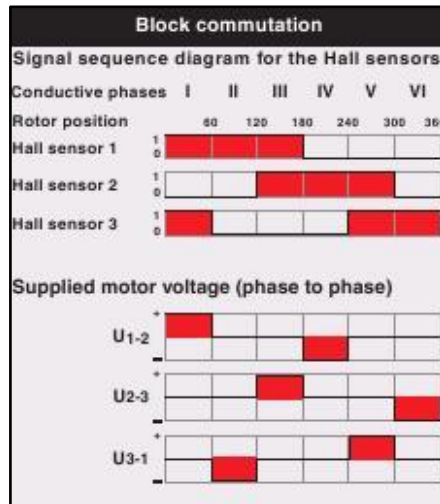


Fig. 3.5-2. Position of the motor and reading from HAL sensor.

I think it is good idea to explain little bit how we can rotate the motor in desired direction using table presented on the figure 3.5-2. Thus, if we know from hall sensors that we are in phase I and we want to rotate the motor into one direction all we need is just to apply positive or negative voltages according to values shown in the table. In other words for phase I we need to keep some positive voltage difference between 1st and 2nd windings, and the same time zero voltage difference between 2nd and 3rd and between 3rd and 1st windings (first column in the table). If we would like to rotate the motor into opposite direction, then we need to keep negative voltage difference between 1st and 2nd windings, and as before zero voltage difference between 2nd and 3rd and between 3rd and 1st windings (fourth column in the table). According to this we can say that the change in the direction of rotation corresponds to applying inverted voltages or using voltages which should be applied after reading hall sensor and adding 180°. Of course we should remember that after some time the value read from hall sensor will change and to continue of the rotation we will have to set new voltage differences between windings according to table on the fig. 3.5-2.

3.6. Putting everything together.

In this subsection I will shortly describe how all presented above was taken and put together to get right working motor in Eurobot project.



Fig. 3.6-1. Brushless motor which was used by me.

First of all we calculated the length of phase tables. We assumed that the amplitude of the sinusoid wave will be equal to $0x3fff$. Making the maximum equal to $0x7fff$ and the minimum equal to 0 we were able to keep all levels inside two bytes (denoted as short in C). The rest calculations were made exactly as described in the subsection 3.5 and the final length of our phase tables was 4000 (phase tables with length of 2048 presented in above mentioned examples were used only for tests with motor presented on fig. 3.6-1 and it should be said, that this motor was not used in Eurobot project). Next we used hall sensors and block diagram presented on the pictures nr 3.5-2 to protect against wrong direction of rotation of the motor. As was mentioned in subsection 3.3 it can occur in the early begin when the motor starts to rotate. In other words, we decided that at begin we will rotate motor in desired direction with help of hall sensor. Then, when we detect “index mark” crossing, we calculate exactly position of the index. After that we continue the rotation of the motor only with use of IRC sensors.

4. H8S/2638 microcontroller.

4.1. Overview.

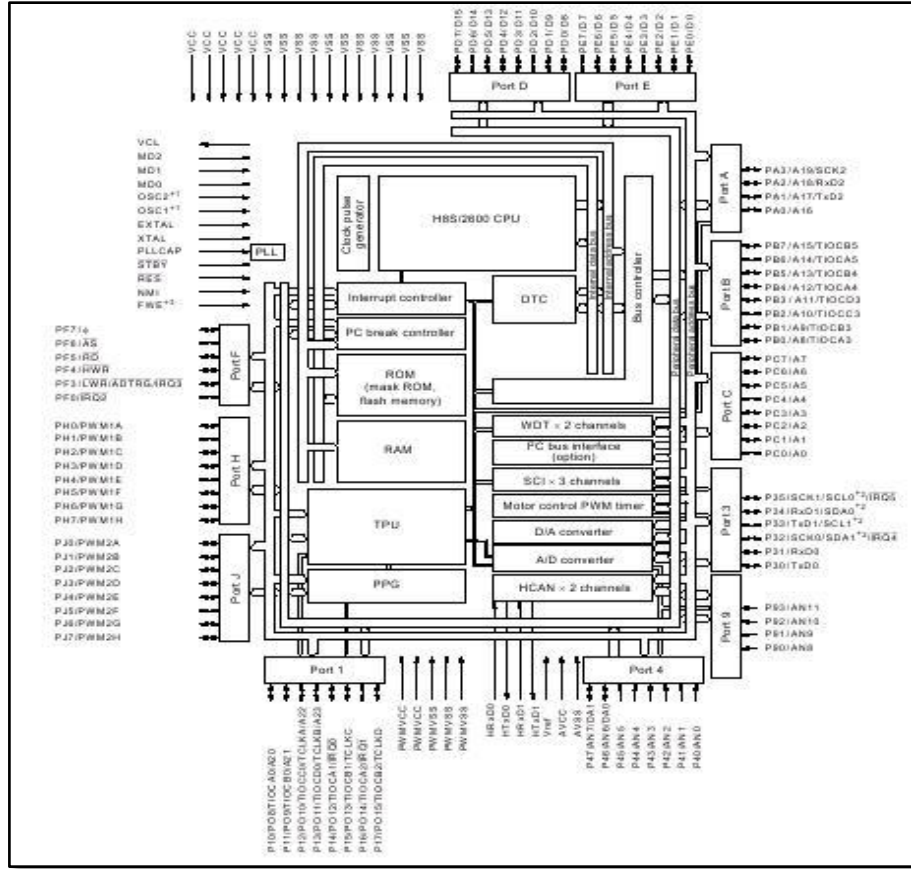
H8S/2638 is microcomputer unit (MCU) employed by Renesas Technology. In general it is 32-bit architecture unit with sixteen 16-bit general registers which can be used as 8-bit registers or as eight 32-bit registers. The maximum clock speed of this microcontroller is 20MHz what is comparable with the maximum speed of Intel's 80286 microprocessor. Of course we can't make such comparisons, but I think it is very good way how to imagine speed limitation or slowness of this microcontroller. Available address size allows using 16-Mbyte address space which seems to be enough for most of the basic tasks as for example motor control.



Fig. 4.1-1. H8S/2638

H8S/2638 has built in 16kbytes of RAM and 256kbytes of mask ROM or flash memory. Because ROM can work in this specification as flash memory, so it is possible to upload once software and then use it every time when we switch on the power for microcontroller.

Additionally, H8S/2638 has watchdog timer, serial communication interface, A/D and D/A converters and CAN (Controller Area Network) bus controller. Except of that, H8S/2638 has built in time-pulse unit (TPU), programmable pulse generator (PPG) and motor control PWM timer. This last functionality is very useful always when we want to use this device for motion control of some motor.



4.2. PWM description.

Pulse Width Modulation (PWM) is a method of a current or voltage signal regulation. It bases on a change of the impulse's width with constant amplitude.

H8S/2638 provides two 10-bit PWM channels with maximum 16 pulse outputs. Each channel has 10-bit counter and cycle register. Duty and output polarity can be set up for each output independent. Additionally there are five operating docks and we can choose one of them. What is important, all PWM channels can work as I/O ports. Because we didn't use this property in our Eurobot project I'll not present details about it.

Now, before I describe how PWM works, I'll introduce all necessary registers needed for the PWM. Schematics can be found on the following two pictures:

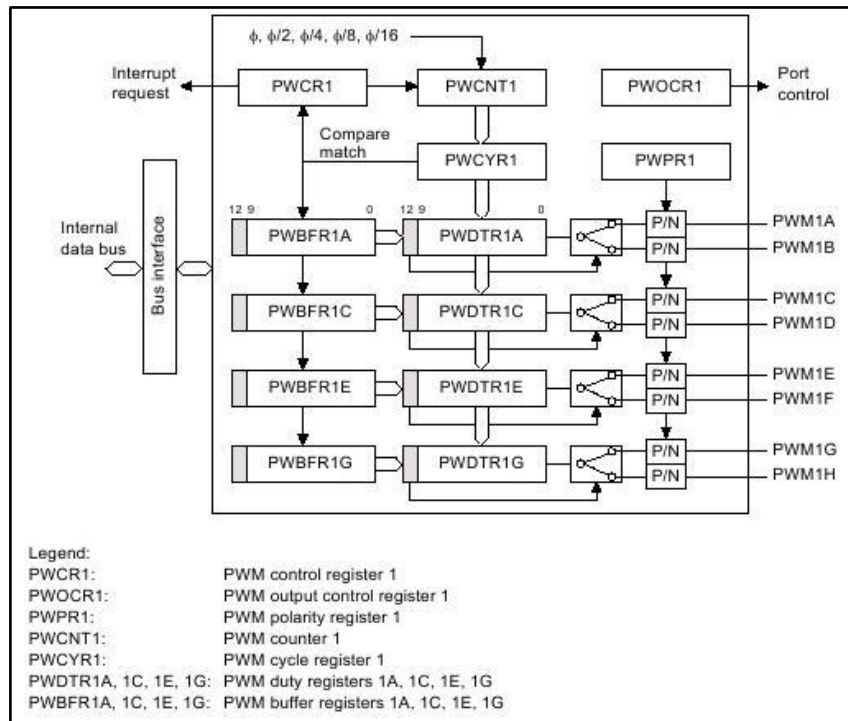


Fig. 4.2-1. PWM channel 1 in H8S/2638.

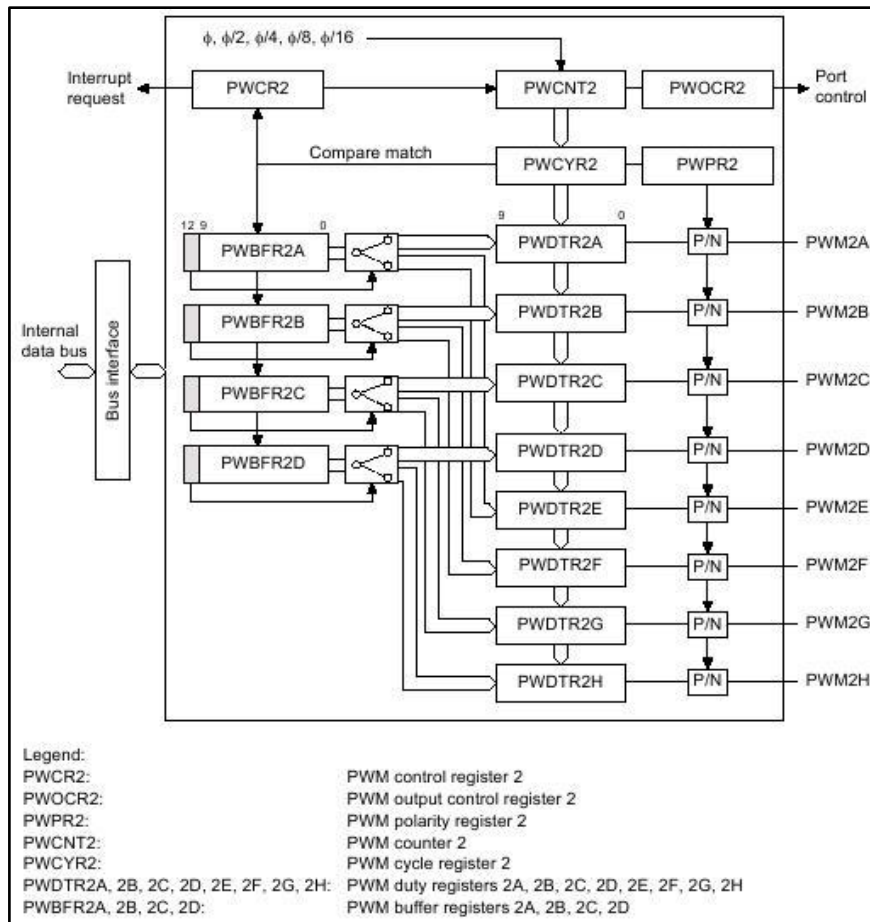


Fig. 4.2-2. PWM channel 2 in H8S/2638.

PWMOCR1 and PWMOCR2 are used to select which PWM outputs should be enabled and which should be disabled. Selecting proper bits we can enable or disable corresponding PWM output. PWPR1 and PWPR2 are useful for changing polarity of PWM outputs. Polarity can be direct or inverse. Thanks PWCR1 and PWCR1 we can decide whether the PWCNT counter is enabled or not. The same register allows us also to select the dock for corresponding channel. We can choose: ϕ , $\phi/2$, $\phi/4$, $\phi/8$ or $\phi/16$, where ϕ is an internal frequency of the microcontroller. Registers called PWCYR1 and PWCYR2 are PWM conversion cycles and they describe when data from buffer register should be transferred to the duty registers (we can think about it as PWM frequency). PWCNT1 and PWCNT2 are two 10-bit up-counters. We can't influence them directly. They are incremented by the input dock and are used to make several comparisons described later. PWBFR1 (A, C, E, G) and PWBFR2 (A to D) are buffer registers. We can put here 10-bits values which will be later transferred to the duty registers. Selecting 12th bits OTS or TDS respectively for 1st and 2nd channel we can choose to which PWM (1st channel) or duty register (2nd channel) data should be transferred. PWDTR1 (A, C, E, G) and PWDTR2 (A to H) are so called duty registers. These registers can't be read or write directly and values present inside them are transferred during compare match from proper PWBFRxx registers.

After short description of all registers we can shortly explain how PWM works inside H8S/2638. So, at the beginning, user has to select which PWM he is going to use. He also needs to set up proper polarity – default it is set as direct. Then, using PWCR we need to select proper clock source – for example ϕ which is the fastest one. Next step is to set PWM frequency with help of PWCYR. When we do all of these we can switch on the counter using once again PWCR.

The question which arises now is how PWM outputs are set up? This can be very easily presented on following pictures nr 4.2-3 and nr 4.2-4:

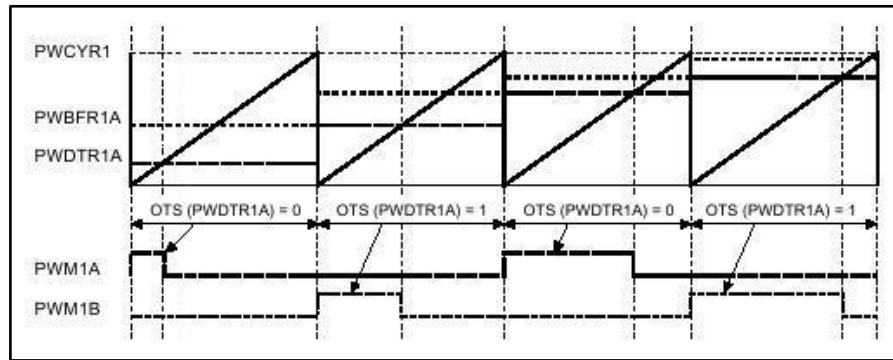


Fig. 4.2-3. Output on the PWM channel 1 during compare matching.

Figure 4.2-3 presents first channel which is described in the following lines. At the beginning of the PWM period, data from buffer register PWBFR1A is transferred to duty register PWDTR1A. Just after that, PWM unit checks OTS bits. If it is low or equal to 0, high state of the output is present on PWM1A output. If OTS is high or equal to 1, high state is put to PWM1B. This high state is kept till compare match between counter and PWDTR1A occurs. In other words, we can say that till value of the counter is below value of PWDTR1A, the output of proper PWM1 is kept high. In the same time when counter is incremented, we can put new value to buffer register PWBFR1A. When the next period starts value of that register will be shifted to PWDTR1A and the whole process will repeat.

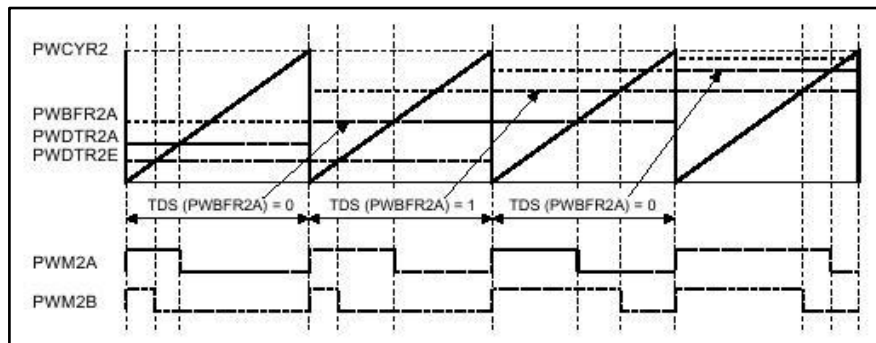


Fig. 4.2-4. Output on the PWM channel 2 during compare matching.

In the case of second channel, the situation is little bit different. This is due to the differences in the architecture of the microcontroller. We can see it very clearly comparing two pictures nr 4-2.1 and nr 4.2-2. In the first channel we have only four buffer registers and four duty registers PWDTR1A, PWDTR1C, PWDTR1E and PWDTR1G. In the second channel there are still present only four buffer registers but there are also all eight duty registers from PWDTR2A till PWDTR2H. In the first channel so called OTS bit decides to which output data should be transferred. In the second channel, corresponding bit is called TDS. In this case it decides not to which output but to which duty register transfer the data. So let's try to analyze the last picture.

As before at the beginning of PWM period PWM unit checks TDS bit in PWBFR2A and if it is 0 then it transfers data from PWBFR2A to PWDTR2A. If TDS is equal to 1, data from PWBFR2A is transferred to PWDTR2E. Now, the output of both PWM2A and PWM2E are set to high level and kept till counter reaches value equal to PWDTR2A or PWDTR2E respectively. Meanwhile we can put of course new value to PWBFR2A. When the next period starts this new value will be shifted to proper duty register and the whole process will repeat.

4.3. Interrupts description.

As already mentioned at begin of this chapter there are several sources of interrupts in H8S/2638. All of them we can separate into external or internal. This separation depends on the source of the interrupt.

According to the documentation there are seven external interrupts: NMI, IRQ5 to IRQ0 and 49 internal sources of interrupts in the on-chip supporting modules. All available interrupts have its own address vector and can be seen on the following graph:

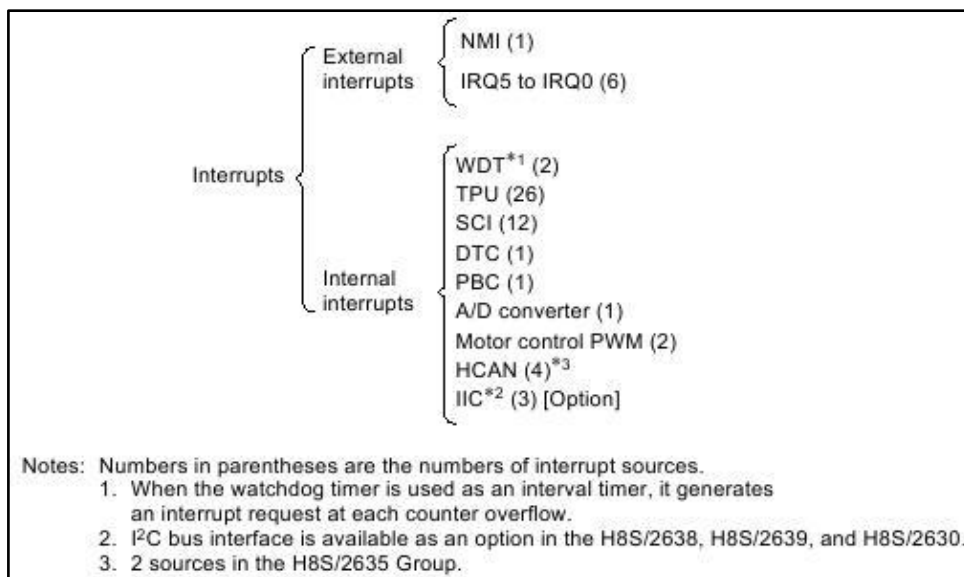


Fig. 4.3-1. List of interrupts present in H8S/263* series.

Independent interrupt vector address has big advantage, because in this case we don't have to worry about identification of the source. All interrupts are controlled by the interrupt controller, which has two control modes. The highest priority has NMI interrupt and this can not be changed. To others interrupts we can assign eight priority levels. For external interrupts we can detect falling, raising or both edges. This last is not true for NMI, where we can detect only raising or falling edge.

In the following subsections we will focus mainly on IRQ and TPU interrupts. It is due to the fact that in our Eurobot project we used only these two. Later, in the next chapter, the importance of these will be shown when I'll try to explain how "index mark" detection in brushless motors works with help of IRQ and how we used TPU interrupt for high frequency repeated procedures.

Let's start with external interrupts IRQ0 to IRQ5. As we already mentioned these are external interrupts and can be detected by raising, falling or both edges. What does it mean? The answer is very easy. If we want to generate one or all of these interrupts we must physically connect electrical lines (voltage/current sources) to proper pins. In this case these are: PORT12 for IRQ0, PORT14 for IRQ1, PF0 for IRQ2, PF3 for IRQ3, P32 for IRQ4 and P35 for IRQ5. Of course this is not everything. We also need to enable those interrupts using IER register. Here switching on and off proper bits we can decide which interrupts should be enabled and which should stay disabled. As I said at begin, it is possible to assign priority to these interrupts. We can do it very easily using following registers: IPRA for IRQ0 and IRQ1, and IPRB for IRQ2, IRQ3, IRQ4 and IRQ5. In this second case we see that unfortunately it is not possible to set up different priorities for IRQ2 and IRQ3 and additionally IRQ4 and IRQ5. In other words, it means that IRQ2 and IRQ3 will always have the same priority. The same limitation is for IRQ4 and IRQ5. To make detection of edge, we need to set up properly two registers: ISCRH and ISCRL. Several pairs of two bits in these two registers are responsible for selecting which kind of edge we want to detect through proper interrupts. It is important to note, that always after finishing our interrupt routine we need to clear proper bit in ISR register. Only this allows accept/detect new interrupt.

TPU is 16-bit timer pulse unit which can be regarded as special kind of internal interrupt. H8S/2638 has 6 TPU channels – with numeration from 0 to 5. It can work in several different ways: as normal counter compare match, input capture or phase counting (channels 1, 2, 4, 5) and additionally in synchronous way. TPU can give different outputs: 0, 1, toggle or PWM. It is also possible to set up buffer operation for channels 0 and 3. Going further we can connect two channels for example 2 and 5 or 1 and 4 to work in cascade mode. Thanks that we can get one or two 32-bit counters. To show the strongest side of this unit, we need to point out that there is the total sum of 26 interrupt sources. This is thanks compare match, input capture, overflow and underflow interrupt request. Although not all of these are possible for every channel, making several combinations we can get powerful tool for motion control. To make it little bit more clearly for a reader I'll try to shortly describe all of the channels.

Channels 0 and 3 are almost identical. This means both of them have the same interrupt sources, the same number of general and buffer registers. Only one difference is with the possibilities to set up the count clock. At this point I should mention that it is possible to count clock's ticks in two different ways. First method is with use of internal clock. Here we have several frequencies like: ϕ , $\phi/4$, $\phi/16$, $\phi/64$, $\phi/256$, $\phi/1024$ and $\phi/4096$. Second option is to measure the ticks with a help of some external clock. These measurements we can do using following pins: TCLKA, TCLKB, TCLKC and TCLKD.

Now, let's back to our channels 0 and 3. In the channel 0 we can set up count clock for four frequencies: ϕ , $\phi/4$, $\phi/16$, $\phi/64$ or we can measure it with help of all above mentioned pins. At the same time channel 3 can have count clock with frequencies: ϕ , $\phi/4$, $\phi/16$, $\phi/64$, $\phi/256$, $\phi/1024$, $\phi/4096$ or we can count ticks on the TLCKA pin. Both channels have four general registers, from which two can also work as buffer registers. They have also four I/O pins on which we can detect different edges: rising, falling or both of them. This is useful option during counter clear. Counter clear is possible through TGR register compare match or by input capture with properties mentioned above. During the compare match, output can take two values: 0 or 1 or it can be toggled. The output can be also set as PWM in one of two modes. All of these we can set up separately and independent for each channel. Of course it is also possible to make configuration of these channels that they will work in synchronous way. Channels 0 and 3 can not work in phase count mode. Last one, what is important for us, are interrupt sources. Interrupts can come from four compare match or input capture from "registers/pins" TGIOA to TGIOD and from TGI3A to TGI3D respectively for channel 0 and channel 3. It is also possible to generate interrupt when the overflow occurs.

Channels 1, 2, 4 and 5 can all set up counter clock with frequencies: ϕ , $\phi/4$, $\phi/16$, $\phi/64$ and it is also possible to count external impulses with help of TCLKA. Additionally counter of channel 1 can have frequency: $\phi/256$ and can use TCLKB. Channel 4 can have additional frequency for its counter: $\phi/4$ and can use TCLKC. Counter of channel 2 can be set up additionally with frequency: $\phi/1024$ and can use TCLKB and TCLKC. And at the end, channel 5 can have additionally frequency for its counter clock: $\phi/256$ and can use TCLKC and TCLKD. Above written facts were the only differences between channels: 1, 2, 4 and 5. All next property like number of general registers is the same for all channels and is equal to 2. All these channels have only two I/O pins and counter clear can be done by TGR compare match or by input capture. In opposite to channels 0 and 3, these can be set up to work in phase counting mode. The same as before, they can have outputs with values: 0 or 1 or toggled. We can also use PWM output in one of two modes. In addition it is possible to configure them to work in synchronous operation mode. What is important, they can not provide buffer operations. Interrupts can be generated by compare match or input capture on TGI1A and TGI1B for channel 1, TGI2A and TGI2B for channel 2 and so on. Additionally it is possible to detect overflow and/or underflow and due to its occurrence, generate interrupt.

In the following lines, I'm not going to go into details about several registers which are need to be set up properly, but I'll try to shortly explain mentioned above buffer operation mode, synchronous operation mode, phase counting mode and cascaded operation. It is important to understand all of them in proper way if we want to fully use this microcontroller. I don't describe PWM because in general it uses standard PWM approach and two available modes differ only in details.

Let's start with buffer operation mode. As pointed above, this mode is possibly only in channel 0 or 3. Switching on this option provides to situation in which TGRC and TGRD work as buffer registers. The way how these two registers can be used depends on whether TGR works as compare match or input capture. In the first situation, when a compare match occurs the value in buffer register is transferred to the time general register. In the second situation, the value in TGR is transferred to buffer register and at the same time the value in TGNT is transferred to TGR.

Synchronous operation means that the values in a several TCNT counters can be deared or rewritten at the same time. This first operation we call synchronous clearing and second synchronous presetting. Of course, in this mode, at begin we choose dearing operation for one of the channels and then we set up other channels for synchronous clearing. The same we can do for synchronous presetting.

Phase counting mode. This mode is little bit specific. Counter is incremented or decremented according to differences in the phase of two external docks connected to dock inputs pins for channel 1, 2, 4 or 5. There are four different phase counting modes and they differ mostly on how voltage levels should look like with regards to edges or eventually whether edges should be rising or falling. Good graph examples for all methods are presented in documentation for H8S/2638.

Cascaded operation is very easy to understand. In this mode we just virtually connect two channels: 1 with 2 or 4 with 5. Thanks that, we get new 32-bit counter which consists from two parts: lower and upper. Lower part is just counter from channel 2 or 5 and upper part is counter from channel 1 or 4. In such configuration, upper part can be always incremented by overflow of the lower part, and decremented by underflow of the lower part.

5. PXMC library.

5.1. Introduction.

PXMC is portable library to control various types of motors. Its main task or aim is to allow user/developer to control different motors installed on different boards which can have also different microcontrollers.

In more general we can say it is a multi platform code, initially written by Pavel Pisa for stepper and brushless motors. Nowadays it can work for DC motors with IRC feedback, controlled by H8S/2638 microcontroller. The basic concept of PXMC is shown on the following picture:

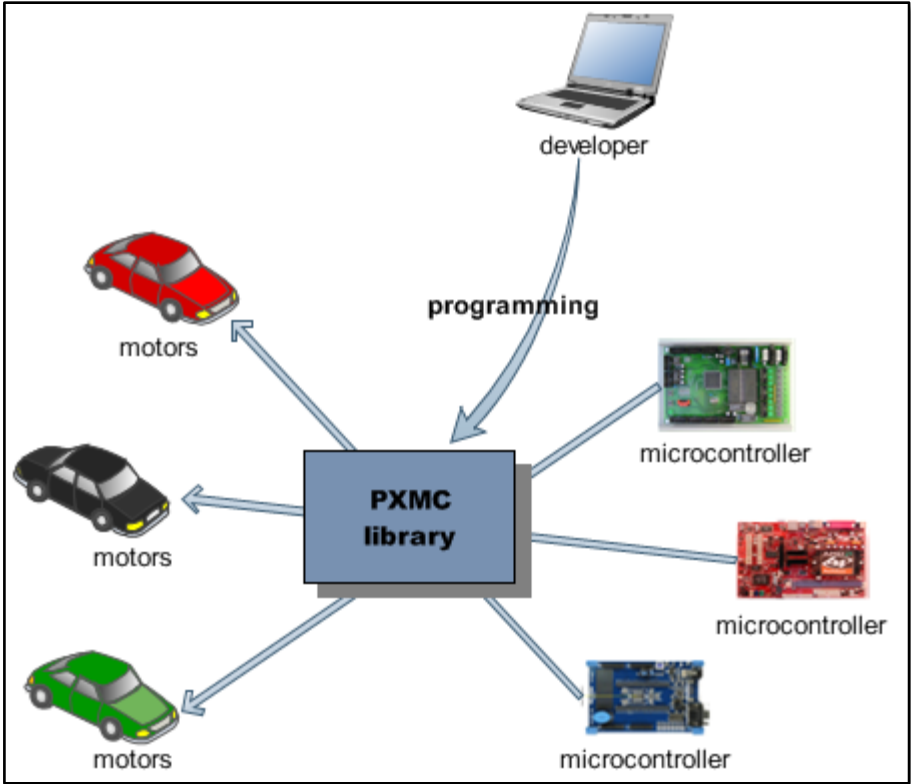


Fig. 5.1-1. The main concept of PXMC library.

A developer, who is represented here by a laptop icon, can use PXMC library to write programs for different platforms and microcontrollers. At the same time he can choose interested motor and then using proper functions and procedures he should be able to control different motors, represented by car icons.

Of course in a real life, the above situation is not so easy. There are several conditions, which must be fulfilled. First of them is, that there must exist a C/C++ compiler on the desired

platform. Secondly, developer must have at least some basic experience with motors and microcontrollers. This is due to the fact, that there exist so many different motors, that it is impossible to write support for all of them. Additionally, there will be always needed to make some minor changes in the library's code, because on different hardware the connection will be less or more different, because they depend mostly on the functionality of the board.

Next thing worth to understand is that the main purpose of the library was and still is to create two layers. First should be a user friendly interface or API. Using this layer, user without deep knowledge of hardware should be able to write pretty good and full functional application to control all motors installed on the board. In this case, developer can have access only to small number of functions and his only one concern is to set up properly all parameters in PXMC structure. More about this structure I will write in next subsections. In general this layer will be used in situation for example when we want to control our robot directly from the normal computer using some program with graphical interface. The second layer is for more advanced and experienced users. Here we can call all of the functions which are defined in PXMC library and additionally create our own versions of them. This layer mostly will be used to write code to support a new boards, microcontrollers and motors. Graphical representation of this description was presented on the picture nr 5.1-2.

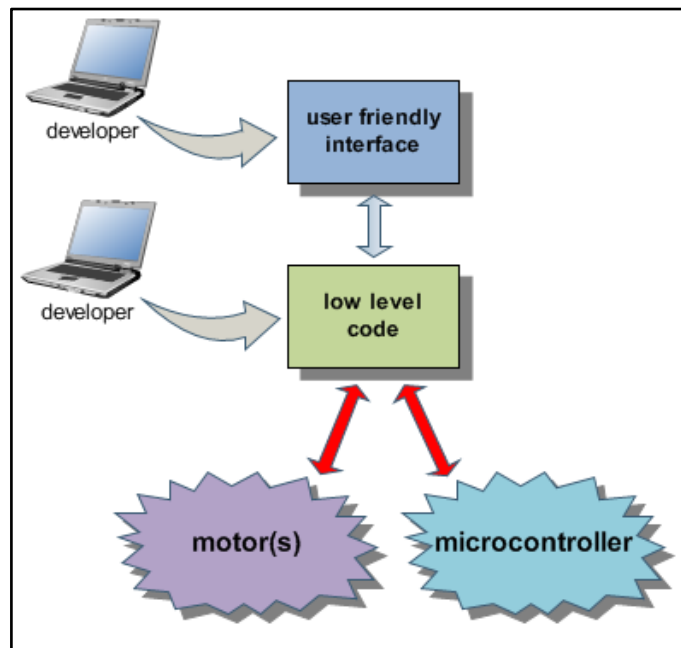


Fig. 5.1-2. Layers in PXMC library.

At the end I need to write one very important thing. PXMC library is still under development and it is important to keep in mind, that some of the information included in this document can be out of date it the moment when the reader reads it.

5.2. Preparation of the programming environment.

In this subsection I'll shortly present how to prepare programming environment for PXMC under Linux operating system. Firstly, we need to download three packages:

- binutils-2.16
- gcc-3.4.3
- newlib-1.14.0

All of above “programs” are under GPL license and can be free used even for commercial purposes. The question which can arise at this moment is, why above packages are so old? For example current (31.03.07) stable version of gcc is 4.1.2. The answer is very easy. It is possible to compile all these packages without any problems. Personally I tried to do it also with binutils-2.17, gcc-4.0.3 and/or gcc-4.1.1. Unfortunately I (and not only I) got errors, which concerned capability. Namely the support for h8300-coff was removed in newer versions of GNU tool chain. It is worth to note that h8300-elf is still supported and with small modification of below steps it should be possible to create it.

When we already have all three above mentioned packages, we need to compile them. The procedure in most steps is standard one. It means we use *./configure*, *make* and *make install*. Only one essential thing is that we need to set up proper switches when we call *./configure*. Because of that the right command *./configure* for binutils looks like:

```
./configure --with-gnu-ld --target=h8300-coff\  
--enable-shared  
--enable-commonbfdlib \  
--with-mmap \  
--enable-64-bit-bfd
```

To proper configure gcc, first we need to unpack gcc and newlib, and after that we need to create symbolic link from gcc to newlib:

```
ln -s newlib-1.14.0/newlib gcc-3.4.3/newlib
```

Then we write:

```
./configure --target=h8300-coff --with-gnu-ld \  
--with-gnu-as \  
--without-nls --with-newlib \  
--enable-languages=c,c++ \  
--enable-target-optspace \  
--enable-version-specific-runtime-libs
```


When the configuration will be finished, we write in standard way: *make* and then *make install*. As the result we will get binary file called: *h8300-coff-gcc*, which in this case is our desired compiler for H8S/2638 microcontroller.

Next step is to get a copy of the PXMC library and to do it we need to have account on the server. If it is like that, then we just need to type:

```
darcs get <login>@rttime.felk.cvut.cz:/var/repos/pxmc
```

Of course instead of <login> we should put our login name. Later we need to give our password and we can download the library to our computer. As a small reminder, darcs is distributed revision control system, which can be freely downloaded from: <http://darcs.net>.

5.3. Overview.

5.3.1. General overview of files.

When this document was created, the PXMC library consisted from 11 files:

```
pxmc.h
pxmc_base.c
pxmc_con_pid.c
pxmc_deb.c
pxmc_gen_info.h
pxmc_gen_spdtrp.c
pxmc_hh.c
pxmc_hh_basic.c
pxmc_inp_common.h
pxmc_internal.h
pxmc_ptable.c
```

Additionally it had one subdirectory: *board*. In this subdirectory were three subdirectories: *h8eurobot*, *h8mirosot* and *hi_cpu2*. The whole structure of the library and its subdirectories is shown on the picture 5.3.1-1. It should be noted that in these subdirectories are located hardware dependant files.

The whole structure with dependencies of PXMC files is shown on the picture nr 5.3.1-2. Now we will look at each of these files separately and we will try to get at least some basic concept about them.

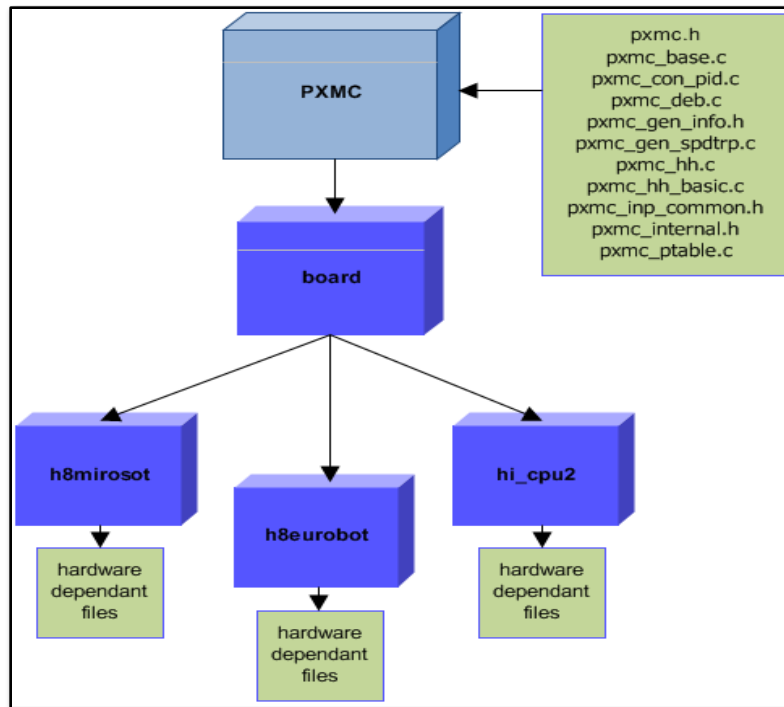


Fig. 5.3.1-1. The structure of PXMC library.

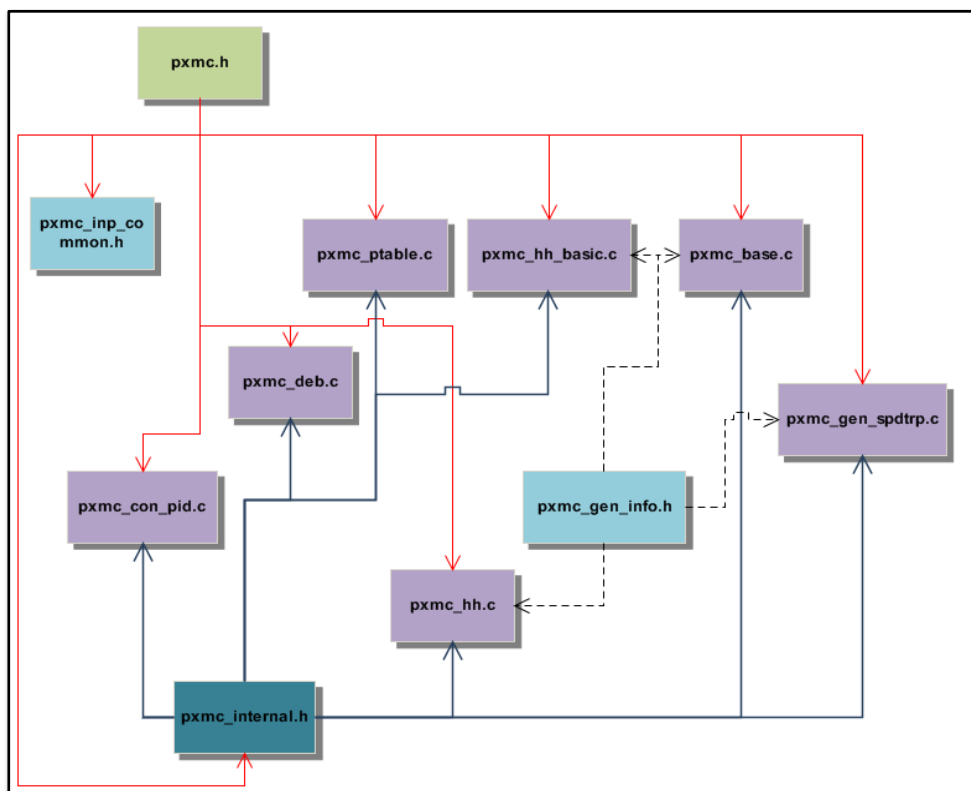


Fig. 5.3.1-2. Files with dependencies in PXMC library.

5.3.2. General work of PXMC.

Before we go into descriptions of several files, which belong to PXMC library, we need to get some information how PXMC is working in general. On the figure 5.3.2-1 we can see the internal structure of PXMC and the most important variables and flags.

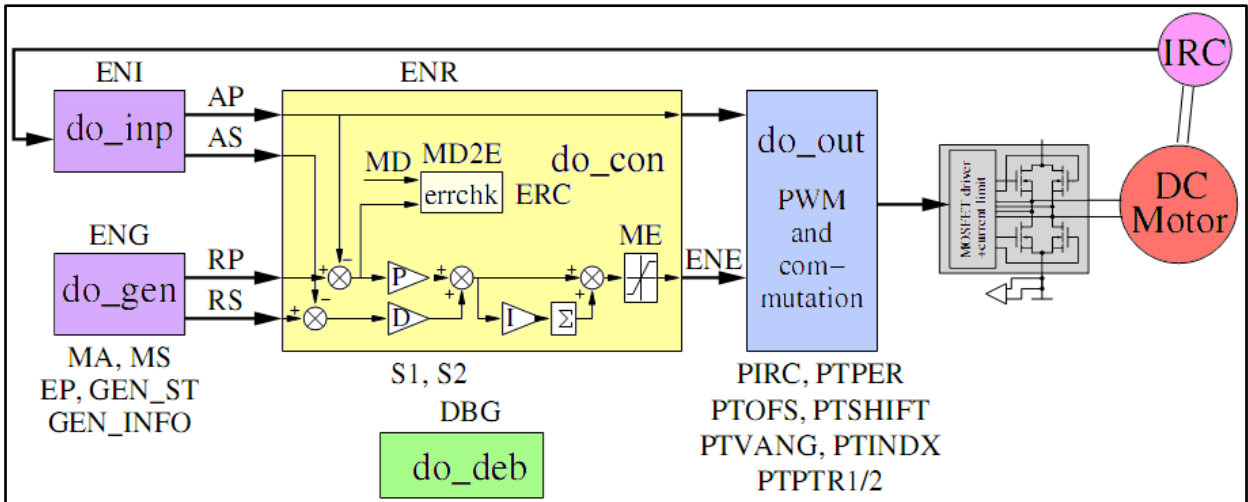


Fig. 5.3.2-1. Internal structure of PXMC.

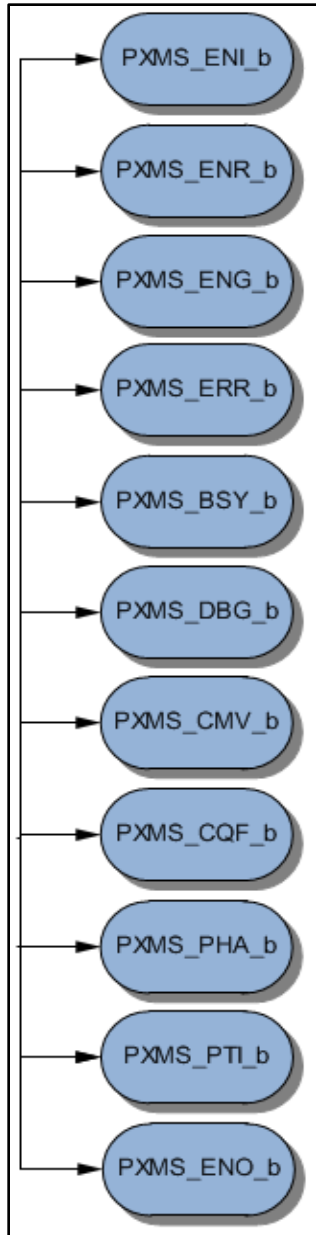
So, let's start with *IRC*. This component makes the measurements of the DC motor, which later could be used by *do_inp*. Now, if the flag *ENI* (enable input) is enabled, *do_inp* calculate the actual position (*AP*) and actual speed (*AS*). These two values are later used by the controller (*do_con*). At the same time, if the flag *ENG* (enable generator) is enabled, functions *do_gen* calculates request position (*RP*) and request speed (*RS*). As before, also these two variables are used by the controller. Now, if flag *ENR* (enable regulator) is enabled, the controller "takes" *AP*, *AS*, *RP* and *RS* and using *P*, *D* and *I* constants calculates power (*ENE*). From last sentence we see that in this case the controller is a PID type controller. When we have calculated power, we use function *do_out* to combine it with proper values taken form a phase table(s) and send it to the motor in a PWM form. Thanks that, the motor rotates little bit, *IRC* makes the measurements and the whole situation repeats.

5.3.3. PXMC.H

Let's start with the heart of PXMC library, namely *pxmc.h*. The most important thing about this file is that we need to include it in all projects/programs in which we want to use PXMC library. The importance of *pxmc.h* is that it defines *pxmc_state_t* structure, which stores all needed information about motor(s) connected to our board. We also find

here definitions of all flags and definitions of the most functions which can be accessed from PXMC. Now, lets try to look little bit more into details.

We start from flags. All of them, which are available in PXMC, are presented on the figure nr 5.3.3-1, and in the following lines I'll try to introduce them.



The first, **PXMS_ENI_b** (Enable Input) enables input IRC updates. It means that if this flag is set up, functions which pointer is kept in *pxms_do_inp* will be executed.

PXMS_ENR_b (Enable Regulator) decides whether controller and output will be switched on or not. If the flag is enabled then functions are called which addresses are kept by *pxms_do_con* and *pxms_do_out*.

PXMS_ENG_b (Enable Generator) is responsible for enabling requested position generator. This flag and also two previous are enabled according operation mode of the axis. This mode can be like: feed forward, feedback and so one.

Whenever **PXMS_ERR_b** is set, it means that some error occurred. If everything is working well this flag is disabled. We can read error code from *pxms_errno*.

PXMS_BSY_b signalizes that axis/motor is busy. Because of that calling some functions will result as error. For example it is impossible to set new position with help of *pxmc_go()* – this function will be described later in this subsection.

PXMS_DBG_b enables debugging. Unfortunately the debugging functions are not full implemented for our (brushless) motor and it is much better to use serial line to debug and check the code than use this flag. Unfortunately, using serial lines doesn't really replace this functionality. This is due to relatively low speed of serial line, whereas brushless motor can rotate several hundreds times per second.

Fig. 5.3.3-1. Flags in PXMC.

Enabled **PXMS_CMV_b** flag means that motor is working in group, so its movement should be coordinated with other motors. This flag is used by standalone library which uses PXMC as backend.

PXMS_CQF_b states whether the command queue is full or not. If it is full we can't give any new command. This flag is still not implemented and you can find only its definition in pxmc.h file. Maybe it is used by some other standalone library, but at the time when I wrote this document I didn't have information about it.

PXMS_PHA_b signalizes whether the phases in phase tables are aligned (flag is enabled) or not (flag is disabled). In brushless motors this flag should be enabled after PXMS_PTI_b, at the moment when we cross "index mark" position.

PXMS_PTI_b is responsible for switching on or off automatic updates of phase table index (ptindx). The ptindx points in phase table(s) to the state of the PWM for the motor. This flag should be enabled before PXMC_PHA_b and in the brushless motors we do it when we cross "border" between two hall sensors.

PXMS_ENO_b. This last flag is only used with brushless motors. It states that we are interested only in output updates without calling controller.

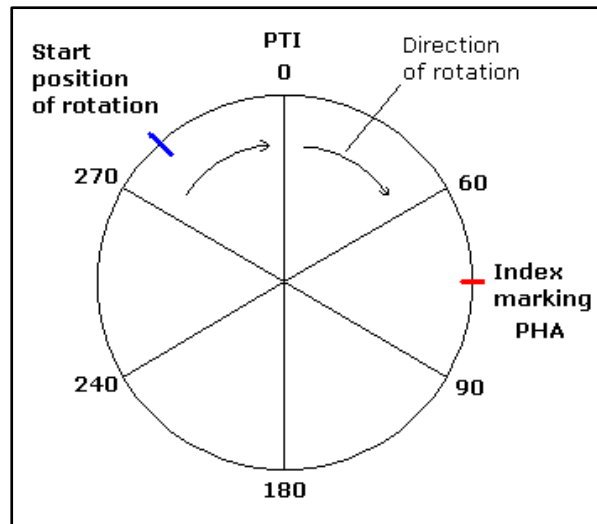


Fig. 5.3.3-2. Meaning of PHA and PTI flags.

We can use all of above flags with given names using generally two functions:

- pxmc_clear_flag - clear/disable given flag
- pxmc_set_flag - set/enable given flag

It is important to mention, that if during compilation in a header file we define PXMC_WITH_FLAGS_BYBITS_ONLY constant then the above two functions will work as atomic.

Let's go further. If we want to check whether some flag is set or not, we need to check *pxms_flg*. This is a bit field where the flags are stored in pxmc structure. Of course, in this case, we can't use above names of flags, but we have to change the last letter from "b" to "m", for example: PXMS_ENI_m, PXMS_ENR_m and so one. This last need is due to the fact, that one flag uses only one bit and if we want to spare memory, we can keep all of them only in one byte or integer. Using this approach we need some way to detect/establish which positions are occupied by different flags. Solution looks like this: PXMS_ENI_b uses 1st bit, PXMS_ENR_b uses 2nd bit and so one. Now if we want to check if PXMS_ENR_b is switch on, we need to shift it once to the left and then compare the state of this bit with desired one. To avoid all shift operations and to make the program and library more clear, in pxmc.h we have already defined all desired shifts correlated with proper flag. They are also marked by letter "m" and can be used directly. In other words, we can say that postfix "_b" means bit number and postfix "_m" means (bit) mask.

It is also good to note, that using this approach, we can enable or disable flag, without a need to call pxmc_clear_flag or pxmc_set_flag. We can do it directly. For example, to enable PXMS_ENI_b we can do this:

```
mcs->pxms_flg |= PXMS_ENI_m
```

And if we want to disable PXMS_ENI_b we do this:

```
mcs->pxms_flg&= ~PXMS_ENI_m
```

Finally to check if some flag is enabled we can do this:

```
(mcs->pxms_flg&PXMS_ENI_m)
```

The mcs in above examples is abbreviation of motor control structure and is a pointer to pxmc_state structure, which describes our motor. We will keep the name of this pointer in this way also in later sections of this document.

After describing flags, it's the highest time to go into details about pxmc_state structure. Before we do it, we need to be familiar with couple of things. Firstly, as we will see some of the values are shifted by PXMC_SUBDIV. This can be represented by the following formula:

$$\text{IRC} * 2^{\text{PXMC_SUBDIV}}$$

Where IRC is some value given in IRC units – explanation of IRC units is given in following lines.

The advantage of the above equation is that it gives possibility to operate with help of fixed point arithmetic, which increases controller precision and speed of calculations. Secondly, as was already mentioned and shown in above formula, some values are given in so called IRC units. Small example, we have phase table with length of 2048 elements what is equal to 360°. To get 90° we need to divide 2048 by 4, and as the result we will get 512. This is 90° in IRC units.

In the following table, there are shown and described all elements which can be found in pxmc_state structure.

Name of pole	Short description
pxms_flg	It was already mentioned in the part concerned with flags. Its only one function is to hold flags which have influence on control of the motor.
pxms_do_inp	This is a pointer to a function which should read actual position and speed of the motor and then update pxms_ap and pxms_as.
pxms_do_con	This one keeps pointer to function which implements controller and computes pxms_ene according to the actual and required position of the motor.
pxms_do_out	This is also pointer to a function which puts proper output values to the PWM with regards to pxms_ene.
pxms_do_deb	This is a pointer to a debugging function which should store some values and other important things. It is very useful when we testing and checking the code.
pxms_do_gen	Here is kept pointer to function which generates trajectory. This trajectory describes how the motor should reach desired position with given speed and acceleration. We have several different trajectory generators, for example: trapezoid, constant speed and also different versions of them: normal and fine-grained. More information will be given when I'll describe pxmc_gen_spdtrp.c file.
pxms_do_ap2hw	This is a pointer to function which presets a new actual position into HW.
pxms_ap	PXMC keeps here the actual position of the motor. The value which we can read or set must to be shifted using PXMC_SUBDIV. This value should be given in IRC units.
pxms_as	PXMC keeps here the actual speed of the motor. The value which we can read or set must to be shifted using PXMC_SUBDIV. This value should be given in IRC units.
pxms_rp	PXMC keeps here the required position of the motor. The value which we can read or set must to be shifted using PXMC_SUBDIV. In general this value is set by generator.
pxms_rpfgr	This is a position extension for Fine Grained generator.
pxms_rs	PXMC keeps here the required speed of the motor. The value which we can read or set must to be shifted using PXMC_SUBDIV. In general this value is set by generator.
pxms_rsfg	This is a speed extension for Fine Grained generator.

pxms_md	This field stores the maximal difference between actual and required position. If the difference will be greater than this value, then error will be generated: the flag PXMS_ERR will be enabled in pxms_flg and the flag PXMS_E_MAXPD will be stored in pxms_errno. This value should be given in IRC units.
pxms_ms	This field stores the maximal speed of the motor. It has to be also shifted using PXMC_SUBDIV. This value should be given in IRC units.
pxms_ma	This field stores the maximal acceleration of the motor. This value should be given in IRC units.
pxms_inp_info	This is additional field is used by function showed by pxms_do_inp pointer to select which IRC, position meter, etc. should be used.
pxms_out_info	This is also a special field which decides where function from pxms_do_out should send energy stored under pxms_ene.
pxms_ene	Under this variable is stored the value of energy (in fact it is power) computed by the controller. The output function uses later this value to combined/multiplied it with an output. As a result pxms_ene decides how and in which direction to rotate the motor.
pxms_erc	Here is stored the number of errors which occurred during the running of the library.
pxms_p	Controller proportional constant, mainly used by PID controller which functionality was incorporated in pxmc_pid_con.h file.
pxms_i	A/a, but with one exception, it is controller integration constant.
pxms_d	A/a, but with one exception, it is controller derivative constant.
pxms_s1	This variable is a special constant for controller.
pxms_s2	A/a.
pxms_me	Under this variable is stored a maximal value of pxms_ene. In Eurobot project it is depended on CPU_SYS_HZ and PWM_HZ, which are constants correlated respectively with the frequency of the microcontroller and the frequency of PWM.
pxms_foi	This pole is used by microcontroller for temporary computation of I.
pxms_fod	A/a but it is for D.
pxms_tmp	Temporary variable for debugging
pxms_ptirc	Value present here describes how long a phase table is.
pxms_ptper	This variable describes how many times we need to send all values from the phase table(s) to get one mechanical rotation of the rotor. It is used for motors with more electrical than mechanical rotations.
pxms_ptofs	This is an offset between IRC and the beginning of the phase table(s). This invariant always holds: $0 \leq irc - pxms_ptofs \leq pxms_ptirc$, where irc is an actual position returned by IRC. (See the picture nr 5.3.3-3).
pxms_ptshift	This variable can be used to make correction when the motor is rotating very fast. In other words, there can be problems with aligning the magnetic field lines with 90° to the rotor. This is due to the fact that controller's computations take some time and if the motor rotates very fast, then calculated direction of magnetic filed lines can be not optimal (different from 90°) and out of time.

pxms_ptvang	This value is an angle between rotor and direction of magnetic field. The optimal value for steeper motors is 0° and for brushless motors it is 90°. It should be given using IRC units.
pxms_ptindx	This is an index to phase table arrays, which shows which element from the phase table should be send to PWM output. If the flag PXMS_PTI_b is set, then this value is automatically updated by PXMC library according to measured input from IRC. If it's not, we can put here our own values, estimated for example from hall sensors.
pxms_ptptr1	This is a pointer to the 1 st phase table. The number of phases depends on the motor. For example brushless motors used in Eurobot project had 3 phase tables.
pxms_ptptr2	A/about this pointer is for the 2 nd phase table.
pxms_ptptr3	A/about this pointer is for the 3 rd phase table.
pxms_ptamp	This is the maximal value of phase table's elements, called amplitude.
pxms_pwm1cor	It is a correction field for PWM1 generator
pxms_pwm2cor	It is a correction field for PWM2 generator
pxms_pwm3cor	It is a correction field for PWM3 generator
pxms_errno	This field keeps the number of last error which occurred when pxmc was working.
pxms_cfg	This field has functionality to hold flags which describe the configuration of a motor. See below description of possible flags.
pxms_ep	This field is used by generator and it keeps the information about the end position of movement and like pxms_ap or pxms_as is shifted using PXMC_SUBDIV. This value should be given in IRC units.
pxms_gen_st	This field describes the status of a generator.
pxms_gen_info	This is a table of 8 elements, which are used by/for trajectory generators and computations.
pxms_hal	This field keeps last value read from hall sensor. Please see subsection 4.3.2 for more details.

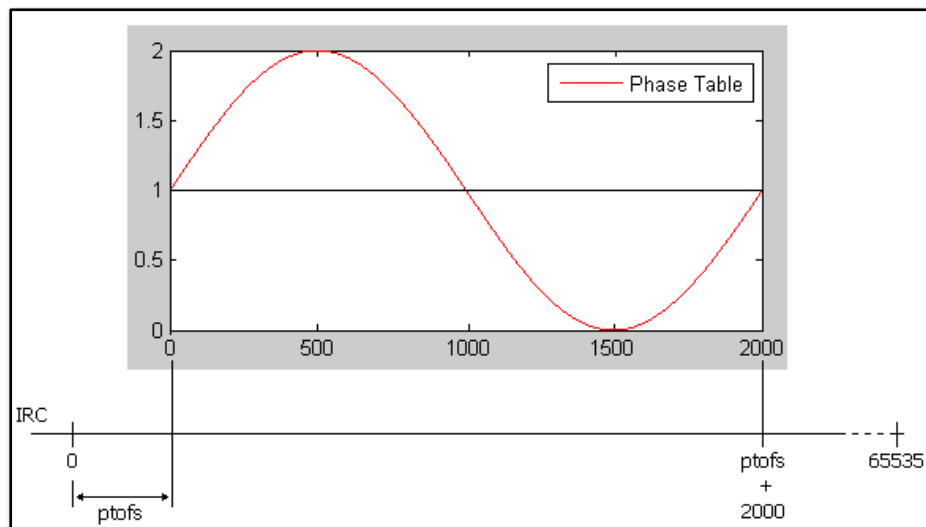
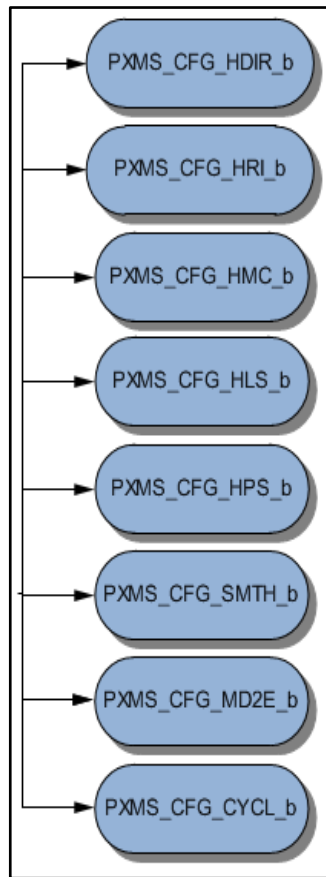


Fig. 5.3.3-3. Meaning of ptofs.

In the following lines I will describe shortly configuration flags for a motor described by pxms_state structure. All these flags are available in PXMC library and they are presented on the picture nr 5.3.3-4. Unfortunately I didn't have opportunity to test them myself, because in most cases they were just set by people with bigger experience than me.



PXMS_CFG_HDIR_b decides about the initial rotation direction of the motor.

PXMS_CFG_HRI_b states whether we are going to use revolution index from HP HEDS or not.

PXMS_CFG_HMC_b means that we find absolute position of a mark center of a home direction axis with end switches.

PXMS_CFG_HLS_b decides if we want to use limit switch or not.

PXMS_CFG_HPS_b: by enabling or disabling this flag we can choose the polarity of switch.

PXMS_CFG_SMTH_b: If this flag is enabled it means we want to have a smooth speed changes.

PXMS_CFG_MD2E_b: If this flag is enabled, then every time when the absolute difference between actual and required position will be greater than maximal difference (pxms_md), there will be generated error.

Fig. 5.3.3-4. Configuration flags in PXMC.

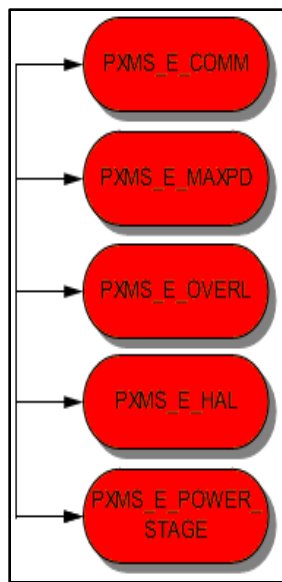
PXMS_CFG_CYCL_b: This flag selects whether our axis/motor is cyclic or not. If it is, then PXMC knows that overflow is intended and it won't generate error.

At this point it is good to note, that PXMC library has some small and basic group of debug functions. Unfortunately, as it was mentioned earlier, the debug section is still strong limited in functionality for brushless motors. Nevertheless, it should be known, that pxmc.h defines pxmc_dbg_hist_t structure, which has three pointers:

```
long *ptr;
long *buff;
long *end;
```

First one, *ptr is used to store information about speed and power sent to the output. The *buff is used mainly to store a profile of speed generator. The *end pointer shows the end of the buffer. Please see PXMC_DEB.C subsection to get little bit more information about debugging.

Other very important things are error flags. We know from the table in point 5.3.3 that pxms_state structure has field called pxms_errno, which keeps last error code. All error flags are presented on the picture nr 5.3.3-5 and below is short description of them (the value given after the name of a flag represents the hexadecimal code of the error):



PXMS_E_COMM - 0x105 – signals that the new index position for phase table(s) is greater than the length of the phase table(s).

PXMS_E_MAXPD – 0x106 – signals that the difference of position is over limit. It means that absolute value of difference between pxms_ap and pxms_rp is greater than pxms_md.

PXMS_E_OVERL – 0x107 – signals that overload of energy/power occurred. In other words, if the controller function calculates new pxms_ene and it turns out to be greater than pxms_me then this error occurs.

PXMS_E_HAL – 0x108 – signals that there was some problem with reading of hall sensors.

Fig. 5.3.3-5. Error flags.

PXMS_E_POWER_STAGE – 0x109 – signals a power stage fault signal

At the end of the description of pxmc.h file, I want to give one very important note. Namely, in every application which uses PXMC, we need to define one global variable called: pxmc_main_list with a pxmc_state_list_t type. This structure consists from a list of pxms_state structures (which describe motors) and the number of elements in this list. The pxmc_main_list is in other words a total list of all motors which we want to use and control in our program. It is mainly called from functions which provide some special services and tasks for all motors. The small example how to create such list is present here:

```

pxmc_state_t *pxmc_main_arr[] = {&mcsLeft};

pxmc_state_list_t pxmc_main_list = {
pxml_arr:pxmc_main_arr,
pxml_cnt:(sizeof(pxmc_main_arr)/sizeof(pxmc_main_arr[0]))
};

```

The “mcsLeft” was defined as pxmc_state_t.

5.3.4. PXMC_BASE.H

In this file there is defined so called “controllers general interface”, what is just the basic functionality of the PXMC library. According to this, we have here such functions like:

Name of pole	Short description
pxmc_set_const_out	It sets a power to given value and keeps it constant. It is used for feed forward control.
pxmc_connect_controller_prep*	It prepares axis (motor) to a connection of a controller.
pxmc_connect_controller	It connects a motor and a controller.
pxmc_set_gen_prep	It prepares the motor to a new generator.
pxmc_set_gen_smth	It smoothly changes the generator to a new one.
pxmc_go	It moves the motor to a new given position. The movement has trapezoidal profile.
pxmc_go_spdfg	It moves the motor to a new given position with selected speed. As above, the movement has trapezoidal profile.
pxmc_stop	It stops the motor and this stop is done by a smooth slow down.
pxmc_spd	It starts a constant speed motion.
pxmc_spdfg	A/a but in this case it has fine-grained characteristic.
pxmc_axis_set_pos	It allows setting new value for actual position for the motor.

* - function is not accessible from outside of the library

5.3.5. PXMC_CON_PID.C

This file defines only one function: pxmc_pid_con. This is an implementation of PID controller which should calculate power (pxms_ene). This last value should be later taken into account when we set the PWM output.

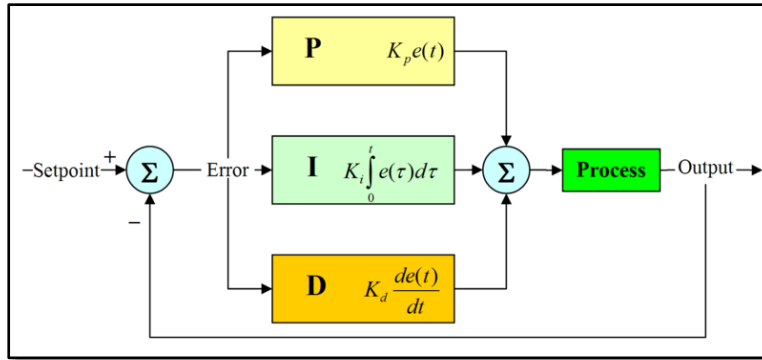


Fig. 5.3.5-1. General structure of PID controller.
 PID used by PXMC can be seen on figure 5.3.2-1.

The efficiency and performance of PID controller depend on three constants: proportional (pxms_p), integration (pxms_i) and derivative (pxms_d). Because of that it is very important to set these variables properly. To do this without use of identification and advanced mathematics, we can use so called Ziegler-Nichols Method of PID tuning². This method states that at the beginning we set the “I” and “D” constants to zero. Then we increase the “P” to the point where we reach oscillations. This point is called “critical gain”. Now taking the critical gain (K_c) and the oscillation period (O_p) we can set the “P” constant equal to: $0.6 K_c$, the “D” constant equal to: $2 * P / O_p$ and the “I” constant equal to: $P * O_p / 8$.

5.3.6. PXMC_DEB.C

This file implements some basic functions for debugging of a controller. The use of below functions allows making a tuning/identification of the controller. To have access to all functions listed below, during compilation we need to define PXMC_WITH_DBG_HIST. One important thing we need to keep in mind. These functions are not for debugging of the PXMC library!

Name of pole	Short description
pxmc_dbg_histfree	It frees memory previously allocated for pxmc_dbg_hist_t structure.
pxmc_dbg_histalloc	In opposite to above, this function allocates memory for pxmc_dbg_hist_t structure, which stores debugging information.
pxmc_dbg_ene_as	This function stores in pxmc_dbg_hist_t structure the speed and the power sent to the output.
pxmc_dbg_gnr_gi*	It is responsible for storing the speed generator profile in pxmc_dbg_hist_t structure.

² Ref.: K. J. Åström, T. Häggglund “PID Controllers: Theory, Design, and Tuning”, 2nd Edition.

pxmc_dbg_gnr	This function is seen from outside of the PXMC library and in fact it prepares all necessary elements for storing the speed generator profile.
pxmc_dbgset	This function sets debugging options for a given motor. Nowadays it is possible only to switch on or off debugging. It is also possible to give as a parameter a pointer to a function for debugging. This function sets PXMS_DBG_b flag automatically so we don't need to worry about it.

*- function is not accessible from outside of the library.

5.3.7. PXMC_GEN_INFO.H

This is just header file, which defines several constants and fields for others functions. These functions are later responsible for initialization generator(s).

5.3.8. PXMC_GEN_SPDTRP.C

This file contains mainly implementation of all generators which are available for a motor control. Now, because a generator works as finite state machine, so it is possible to represent it by a pointer to a functions which describe it. In other words we can imagine it as a trapezoid, where at the beginning our pointer shows to a function which increases speed. When the maximal speed will be reached then we automatically change the pointer to function which will keep the speed as a constant. Then before we reach desired position we change the pointer to another function which will slow down and finally will stop our motor.

Name of pole	Short description
pxmc_add_cspdfg	Adds fine-grained speed to requested position.
pxmc_add_vspd	Adds variable speed to requested position.
pxmc_set_spd	Sets new value of requested speed.
pxmc_set_spdfg	Sets new value of fine-grained speed.
pxmc_spdfg_gnr	Constant speed fine-grained generator.
pxmc_spd_gacc	Smooth transition to new requested speed.
pxmc_nop_gd	No-operation generator state.
pxmc_cont_gi	Initializes continuation generator. This type of generator is temporarily used when new generator parameters are computed.
pxmc_trp_gi	Initializes trapezoid generator. This complex generator realizes motion to requested end position with trapezoid speed profile.
pxmc_trp_spdfg_gi	Initializes fine-grained trapezoid generator.

pxmc_trp_gend	Changes request position to new factor, what should finalize the use of trapezoid generator. This function is temporarily not working due to pxms_gen_tep call.
pxmc_trp_gend1*	Sets request speed to zero and than changes generator to pxmc_nop_gd.
pxmc_trp_gdu10*	Increases request speed to maximal value and then it changes generator to pxmc_trp_gdu20. This function is used when the motor is rotating in upward direction. ¹
pxmc_trp_gdu20*	Keeps request speed as a constant and after some time it switches generator to pxmc_trp_gdu30. Thanks that for example trapezoidal shape can be achieved. This function is used when the motor is rotating in upward direction. ¹
pxmc_trp_gdu30*	Decreases request speed to zero and then it switches the generator to pxmc_trp_gend. This function is used when the motor is rotating in upward direction. ¹
pxmc_trp_gdd10*	It works as pxmc_trp_gdu10, but we use it when the motor is rotating in downward direction. ¹
pxmc_trp_gdd20*	It works as pxmc_trp_gdu20, but we use it when the motor is rotating in downward direction. ¹
pxmc_trp_gdd30*	It works as pxmc_trp_gdu30, but we use it when the motor is rotating in downward direction. ¹
pxmc_spd_gi	Initializes constant speed generator.
pxmc_spd_gd10*	Increases request speed and request position according to acceleration and then it changes to pxmc_spd_gd20.
pxmc_spd_gd20*	It adds the constant speed generator to a given motor.
pxmc_spdnext_gi	Initializes transition to zero and then generator change.
pxmc_stop_gi	Initializes transition to zero speed and then stop.
pxmc_spdnext_gd*	Changes the generator to new one.
pxmc_spdnext_gend*	Finalize changing of the generator.

* - function is not accessible from outside of the library.

¹. We can thing about it also in a manner of clockwise and counterclockwise rotation.

5.3.9. PXMC_HH.C

This file defines only one function: pxmc_hh. At this point I can't give to much information about it. During my short period of learning PXMC, I didn't enough time to get some experience about this function.

Anyway, according to the source file, it describes Hard Home finding and movement to home position of the axis. In other words, first the motor goes to a first switch on the first end then it goes to second switch at the second end. After that the home position is calculated and the motor goes there.

5.3.10. PXMC_HH_BASIC.C

At begin of the description of this file, it should be clearly mentioned that this file has couple of mistakes and probably it will not work properly. Moreover, because here are calls to fields inside pxmc_state structure which don't exists, it seems that it should be impossible to compile this file.

Name of pole	Short description
pxmc_hh_gi*	This function is responsible for "Hard Home" generator initialization.
pxmc_hh_gd10*	This is a one of the many versions of "Hard Home" generator.
pxmc_hh_gd20*	A/a.
pxmc_get_hh_gi_4axis*	This function returns a pointer to the pxmc_hh_gi. This pointer later can be used inside pxmc_state_t structure for pxms_do_gen field.

* - function is not accessible from outside of the library.

The differences between pxmc_hh_gd10 and pxmc_hh_gd20 are mainly concerned with changes in speed of the motor.

5.3.11. PXMC_INP_COMMON.H

This file implements two very important functions: pxmc_irc_16bit_update and pxmc_irc_16bit_commindx.

Name of pole	Short description
pxmc_irc_16bit_update	This function updates PXMC fields: actual position and actual speed, according to value read from 16bits IRC sensor. It is/should be always called from function which pointer is stored in pxms_do_inp.
pxmc_irc_16bit_commindx	This function is also called from function which pointer is stored in pxms_do_inp, but only when the flag: PXMS_PTI_b is enabled. We can say it is almost the heart of PXMS because it calculates the new position of index in the phase table(s).

5.3.12. PXMC_INTERNAL.H

As we can see from the picture nr 5.3.1-2, it is one of the most important file in the whole library. The importance of it is due to the fact, that it predefines several functions and constants, later used by generators and/or by functions which operate on phase table(s).

In this subsection I will present only constants for run time phase table generation which are defined in `pxmc_internal.h`. All functions which predefinitions can be found here will be or already were described in above or below subsections.

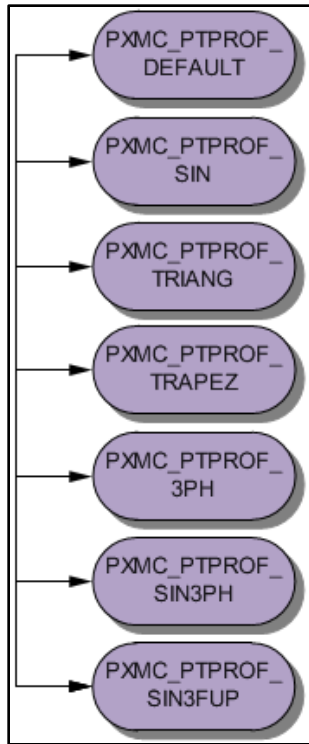


Fig. 5.3.12-1. Flags for phase tables.

PXMC_PTPROF_DEFAULT states that we are going to use a standard or default phase table. The phase table has in this case triangular shape.

PXMC_PTPROF_SIN decides that our phase table will have sinusoidal shape.

PXMC_PTPROF_TRIANG. This flag informs that the shape of phase table should be triangular. This shape is used also when we use `PXMC_PTPROF_DEFAULT` flag.

PXMC_PTPROF_TRAPEZ states that the shape of the phase table is trapezoidal.

PXMC_PTPROF_3PH. This flag informs that we are going to use three phase tables with sinusoidal shape. In current state this flag is the same as `PXMC_PTPROF_SIN3PH`.

PXMC_PTPROF_SIN3PH – a/a.

PXMC_PTPROF_SIN3FUP. By setting this flag we decide to use three phase tables with sinusoidal shape. The only one difference between this and above, is that here we use differences between the current minimal value from one of three phases and the other phases. Thanks that, when we send some output to the PWM, one of the transistor is always switch off. This allows reducing the losses of a current caused by transistor switching.

5.3.13. `PXMC_PTABLE.C`

This file is highly correlated with described above `pxmc_internal.h`. Mostly it implements all functions necessary to get proper phase tables which we can later use for a motor rotation. Unfortunately, some microcontrollers don't have FPU. Due to this it is not very good idea to use these functions directly, otherwise it can take some time to generate all data. Great solution to this problem is to use below functions in some external program, where we just generate the tables off-line. When we will have them, then we can add

them during compilation or linking. Exactly the same situation was with H8S/2638 which I used.

Name of pole	Short description
pxmc_ptvang_deg2irc	This function converts phase shift from degrees to IRC units. Mainly it is used to calculate properly pxms_ptvang in pxmc_state structure.
pxmc_init_ptable_sin	It generates sinusoidal phase table for a given motor.
pxmc_init_ptable_sin3ph	It generates sinusoidal 3-phase tables for a given motor.
pxmc_init_ptable_sin3phup	It generates sinusoidal 3-phase tables for a given motor. In this case we generate differences between minimal value of one phase and nominal from other phases. Please see PXMC_PTPROF_SIN3FUP in previous subsection.
pxmc_init_ptable_triang	It generates triangular phase table for a given motor.
pxmc_init_ptable_trapez	It generates trapezoidal phase table for a given motor.
pxmc_init_ptable	This function is responsible for initialization of phase tables. Depending on profile given as a parameter it allocates memory for phases and then it calls one of above described functions to generate proper tables.

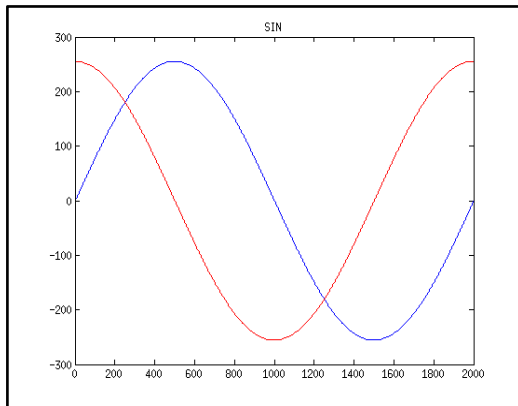


Fig. 5.3.13-1. Phase tables generated with pxmc_init_ptable_sin.

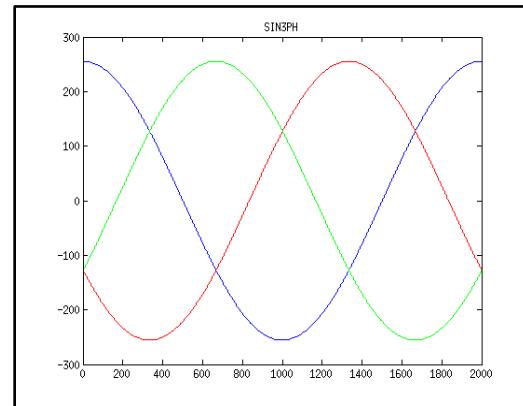


Fig. 5.3.13-2. Phase tables generated with pxmc_init_ptable_sin3ph.

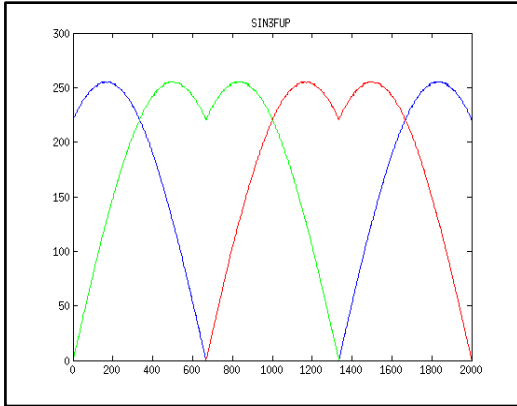


Fig. 5.3.13-3. Phase tables generated with `pxmc_init_ptable_sin3fup`.

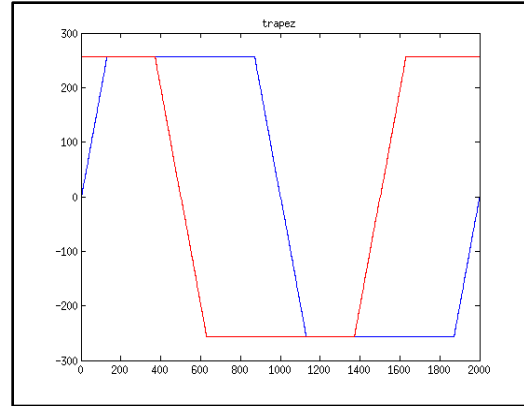


Fig. 5.3.13-4. Phase tables generated with `pxmc_init_ptable_trapez`.

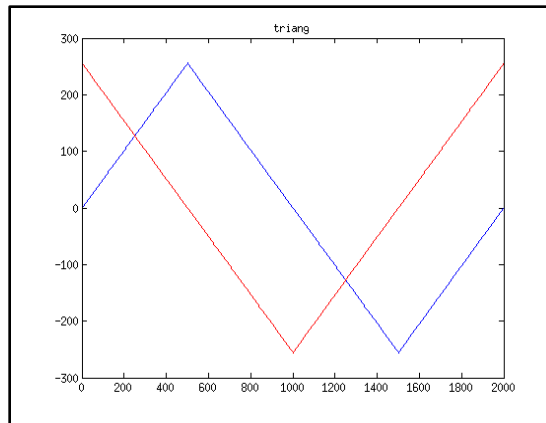


Fig. 5.3.13-4. Phase tables generated with `pxmc_init_ptable_triang`.

5.4. How to start work with the PXMC.

Nowadays, the way of starting to work with PXMC is quite simple and easy. Firstly, we need to include to our project or application `pxmc.h` file and additionally `pxmcbsp.h`. The first file gives us access to all general PXMC functions. The second file can contain functions and/or other elements or structures which are specific only for the board which we are using to control some motor.

After that, we need to create a `pxmc_state_list_t pxmc_main_list` list, as it was described in subsection 5.3.3. This list contains the whole list of motors which we want to control with our application.

The next basic step is to make initialization of the PXMC and the microcontroller. In general, we can do it very easily just by calling the function: `pxmc_initialize()`. In the case when we are using

bldctest for hi_cpu2 board we can also call function: `pxmc_set_default_functions(pxmc_state_t *mcs, pxmc_motor_kind_e motor)`. The first parameter is a pointer to a `pxmc_state` structure which contains all necessary information about the motor. Second parameter is a value describing which kind of the motor we are going to use in mcs. Thanks this function it shouldn't be a problem to have two kinds of motors connected to the board – for example one can be brushless motor and second a stepper motor. Nevertheless, it should be kept in mind that in normal case the recommended is always to use `pxmc_initialize()`.



Fig. 5.4-1. Example of a DC motor which can be also connected to the board.

Now, the last step is just to call some functions which are responsible for movement of the motor. These functions can be for example: `pxmc_go` – which moves the motor to new position. Another function is `pxmc_spd`, which is useful when we want to keep the motion with constant speed. If the want to keep the power at the output at some constant value we can use: `pxmc_set_const_out`. Whenever we want to stop the motor we can call `pxmc_stop` function. If from some reason we want to set new actual and request position we can use the `pxmc_axis_set_pos` function.

Additionally, for advanced usage we can connect some controller to the motor using function: `pxmc_connect_controller`. To change generator we can use the following two functions: `pxmc_set_gen_prep` and `pxmc_set_gen_smth`. First of them is used to prepare the motor to the change of generator and second changes it in smooth way. It is important to note, that these last two functions have to be called in the presented order. To check the sampling frequency we can call `pxmc_get_sfi_hz`, and to make some changes in sampling frequency of PXMC subsystem we should use: `pxmc_sfi_sel`. Additionally after defining the `PXMC_WITH_DBG_HIST` there are also available some debug function for the motor: `pxmc_dbgset`, `pxmc_dbg_gnr`, `pxmc_dbg_ene_as`, `pxmc_dbg_histalloc`, `pxmc_dbg_histfree` and `pxmc_dbg_hist_t`. Unfortunately these function didn't work fully for h&eurobot and hi_cpu2 board.

At the end, it should be clearly point out that all of above functions are described in subsection from 5.3.3 to 5.3.13.

6. Adding Board Support Package (BSP) for BLDC on H8S/2638.

6.1. Introduction.

As was mentioned in section 5.1, the basic aim of PXMC library is/was to create easy to use and extendable hardware independent code for motion control. At begin of my work with PXMC, the situation looked quite different from above wishes. There was no separation of the code, no modularity, and no external debug tool. The code was hard to understand and what is the worst it was very hard to use. There was and still is a huge lack of a good documentation.

In the following subsections I'll try to present most of my work concerned with PXMC and all changes which I made myself or with Michal Sojka's help/cooperation.

6.2. Subdirectories structure changes.

This subsection is strongly correlated with point 5.3.1 and the figure nr 5.3.1-1. As we can see on this picture, that nowadays structure of subdirectories hardly depends on the target board. At the early begin, it was totally different. All files were put together into one pxmc directory and when we created some new application/driver, we had to create our new file and then include it to our project.

Now the situation changed. Whenever we want to create a PXMC support to a new board (BSP – Board Support Package), we just create new folder with the name of the board and then we create the Makefile.omk with compilation rules for our BSP. In the Makefile.omk we also need to set two variables at the beginning:

```
default_CONFIG = CONFIG_PXMC_VARIANT=default_variant  
lib_LIBRARIES = pxmcbasp
```

Where the *default_variant* defines target board and motor configuration. Now, because BSP can be compiled for different motors on different variant of board, we can use CONFIG_PXMC_VARIANT to choose in which variant we are interested. If we want to compile different than the default version, we can override this default value for example in config.omk file.

Second line states in above that we just want to compile PXMC board support library. It means that after we create our new .h and .c files, we only want to get a library as a result. In the case when we just want to extend the already existed driver for a given board, we only need to add new functionality in existing files.

Another improvement is that we decided to create one standard for all compilations. In other words, now always when we compile PXMC we get two libraries:

- pxmc
- pxmcbasp

First of them has all “standard” and total hardware independent PXMC functions described in point 5.3. Second library (PXMC Board Support) has our functions, which can be hardware dependent and/or others functions which shouldn't be a part of standard PXMC library. Of course to get right board support library, during compilation we need to set up mentioned above `CONFIG_PXMC_VARIANT` variable properly.

After doing all above steps, we can very easily link both these libraries with any application just by typing in `Makefile.omk` the following line:

```
program_name_LIBS = pxmcbasp pxmc ...
```

Where the *program_name* should be changed to the real name of the program which we compile and instead of “...” we can put others libraries needed by our program.

6.3. Changes in PXMC original code.

Working with Michal Sojka, we provided two small changes to original code of PXMC. First change concerns *pxms_struct*. Namely we added here one field:

```
short pxms_hal; /* last value read from HALL sensors */
```

This field has two basic aims. Firstly, it is very useful during detection of “index mark”, when we need first to set `PXMS_PTI_b` and later `PXMS_PHA_b` flags. Secondly, it can have some useful meaning to keep the actual value of a hall sensor.

Second change concerns error flags. Here we added two error flags:

- `PXMS_E_HAL`
- `PXMS_E_POWER_STAGE`

Because these two flags were already described in subsection 5.3.2 I'll not describe them here.

6.4. Work with hi_cpu2 board.

During getting experience with PXMC library I got one of the tasks to make hi_cpu2 board working with brushless motors. This board has H8S/2638 microcontroller, which was described in 3rd section. Thanks that it should be very easy to port most of the code to the robot, which later was designed for Eurobot 2007 competition.

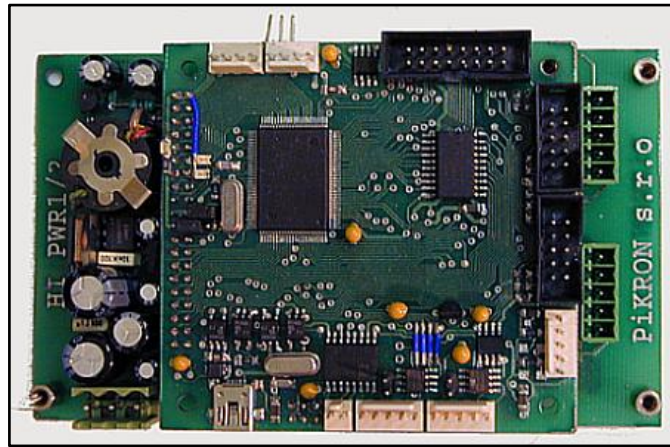


Fig. 6.4-1. Hi_cpu2 board.

The whole source code of driver which I wrote consists from two files:

```
bldctest.h  
bldctest.c
```

The bldctest.h is just a header file in which are predefinitions for all functions accessible from outside of the library. Additionally we can find here definition of CPU frequency in kilohertz: PXMC_CYCLEKHZ and the maximum of power (*pxms_ene*): PXMC_PWM_PER.

The second file, bldctest.c, contains implementation of several functions listed in below table and additionally it also initializes the *pxms_state* structure and array which keeps the hall sensor table.

The implementation of hall sensor array is presented below. The table consists from 8 fields from 0 to 7. The numbers in the brackets represent the values which can be read from hall sensor. The numbers after the equality sign state in which 60 degree part is the motor. All values presented here are taken from figure nr 3.5-4, except of 0xff. These represent the states which are unachievable by the motor and if such value occurs on hall sensor, then there should be generated error state.

```

const unsigned char
eurobot_bdc_hal_pos_table[8]=
{
[0]=0xff,
[5]=0, //1 0 1 = 5
[1]=1, //0 0 1 = 1
[3]=2, //0 1 1 = 3
[2]=3, //0 1 0 = 2
[6]=4, //1 1 0 = 6
[4]=5, //1 0 0 = 4
[7]=0xff,
};

```

Another mentioned structure was *pxms_state*. In this case I gave it the name *mcs_left* and theoretically it should represent the left motor. As the default I assumed that the position of the motor should be automatically updated – flag *PXMS_ENI_m*. Functions for input, output, controller and hardware update are standard one. The maximal difference between the actual and requested position was set up to the half of IRC value during one rotation. Maximal speed was chosen arbitrary to 100, and maximal acceleration to 1. The addresses for input and output information were chosen according to selected TPU and PWM registers. P, I and D constants were selected after small tuning and should be enough for normal work of the motor. Maximum energy is calculated by formula represented by following equation:

$$\text{CPU_SYS_HZ/PXMC_HZ}$$

Where: *CPU_SYS_HZ* is CPU frequency (it is defined in system *system_def.h* file). *PXMC_HZ* represents the sampling frequency in which *PXMC* should work and it is given in Hz. Values of *pxms_ptirc*, *pxms_ptper* depends on chosen phase table. In this case it was 2048 and 1 respectively. The last important things about this configuration are configuration flags. Here I decided that the motor should generate error always whenever the absolute difference between actual and requested position will be greater then *pxms_md*. Additionally, the controller uses limited switch, we should have the possibility to chose polarity of the switch, the initial rotation should be dockwise and all transitions should be smooth.

```

pxmc_state_t mcs_left={
pxms_flg:PXMS_ENI_m,
pxms_do_inp:motor_do_input,
pxms_do_out:motor_do_output,
pxms_do_con:pxmc_pid_con,
pxms_do_ap2hw: tpu_irc_ap2hw,
pxms_md:131074<<8, pxms_ms:100, pxms_ma:1,
pxms_inp_info:(long)TPU_TCNT1, /*chanel TPU A,B*/
pxms_out_info:(long)PWM_PWBFR1A, /*chanel PWM A,B*/
pxms_ene:0,
pxms_p: 100, pxms_i: 20, pxms_d: 100, pxms_s1: 0, pxms_s2:
0,

```



```

pxms_me:PWM_MAX<<8, //6144
pxms_ptirc:bldc_ptirc, // IRC count per phase table
pxms_ptper:bldc_ptper, // Number of periods per table

pxms_ptshift:0, // Shift of generated phase curves
pxms_ptvang:bldc_ptirc/4, // Angle (in irc) between rotor
and stator mag. fld.

pxms_ptptr1:bldc_phase1,
pxms_ptptr2:bldc_phase2,
pxms_ptptr3:bldc_phase3,
pxms_ptamp:0x7fff,
pxms_hal: 0x40,

pxms_cfg:PXMS_CFG_MD2E_m | PXMS_CFG_HLS_m |
PXMS_CFG_HPS_m | PXMS_CFG_HDIR_m| PXMS_CFG_SMTM_m| 0x1
};

```

In below table there is a full list of all functions which were written or created by my. One exception is tpu_irc_ap2hw, which was taken from previous versions of the library.

Name of pole	Short description
pxmc_initialize	This function makes full initialization of the board, including: PWMA, IRQ, HALs and TPU. We should always call this function as first in external applications.
pxmc_set_default_functions_for_all_motors	Because hi_cpu2 board can also work with stepper motor, so this function allows us to make initialization of the all connected motors different than default brushless motor. Initialization depends on the given parameter, which describes if it is brushless or stepper motor.
pxmc_set_default_functions	This function makes initialization of given motor according to given parameter, which describes if it is brushless or stepper motor.
pxmc_sfi_isr*	This function is interrupt service routine and is always called when in TPU compare match occurs (once per sampling period). The function calls later specialized routines for input, output and so one. Please see below.
interrupt_input*	This is specialized function is called during interrupt. In general it calls function which pointer is shown by pxms_do_inp and due to this it is responsible for actualizing the actual position and speed of the motor.
interrupt_controller_and_output*	A/a, but it calls functions which are pointed by: pxms_do_con and pxms_do_out.
interrupt_generator*	A/a, but it is responsible for calling generator pointed by: pxms_do_gen.

interrupt_dbg*	A/a. This routine is called in debug mode to store some debug information about the motor. The pointer to debug function is stored in: pxms_do_deb.
index_mark_isr_1*	This function sets up PXMS_PHA_b flag when the “index mark” will be detected. Because it is interrupt routine, it is switched off after above flag is set up. Detection of “index mark” is done by TPU. It can be use only once.
index_mark_isr*	This function works exactly as previous one. The only difference is that this is called by IRQ. It can be use only once.
init_pwm*	Makes the initialization of PWM.
init_irc*	Makes initialization of IRC.
init_hal*	Initializes hall sensors.
init_sampling*	Initializes TPU and sets up the main interrupt routine to pxmc_sfi_isr.
set_irq*	Initializes IRQ to detect “index mark”.
motor_do_input*	This function should be pointed by pxms_do_inp. It is responsible for updating the state information like actual position and speed.
motor_do_output*	This function should be pointed by pxms_do_out and according to PXMS_PTI_b and PXMS_PHA_b flags it calculates or not the actual value of pxms_ptindx. Next, it takes the power from pxms_ene and sends proper values to PWM outputs.

* - function is not accessible from outside of the library.

Additionally in the hi_cpu2 directory can be found these files:

```

pt2000.h
pt2048.h
pt4000.h
pt.c
pxmc_config_h8mirosot.h
Makefile
Makefile.omk

```

First three files: pt2000.h, pt2048.h and pt4000.h have definition of phase tables for motors which need 2000, 2048 or 4000 number of periods.

The pt.c file imports right phase table and adds it to the project.

The pxmc_config_h8mirosot.h was written by the authors of the board and has some definitions which are used during compilation.

Last two files: Makefile and Makefile.omk have descriptions of the rules for compilation and are used by *make* command. In Makefile.omk we should list all files which we use in our driver. For example:

```
default_CONFIG = CONFIG_PXMC_VARIANT=bldctest

lib_LIBRARIES = pxmcbasp

pxmcbasp_SOURCES = bldctest.c pt.c
renamed_include_HEADERS += bldctest.h->pxmcbasp.h
renamed_include_HEADERS += pxmc_config_h8mirosot.h-
>pxmc_config.h
```

First line describes the variant of the compilation and as an option was described in subsection 6.2. The same is with `lib_LIBRARIES`. In `pxmcbasp_SOURCES` we list all source files which are needed by our driver. In this case we use `bldctest.c` and `pt.c`. Next lines which define: `renamed_include_HEADERS` informs that we are going to change the names of header files to some standard one. Thanks that, later in some external project we can just include `pxmcbasp.h`, what gives us opportunity to compile one application for different platforms without making changes in the code.

6.5. Work with Eurobot.

My work with Eurobot was very closely correlated with work with `hi_cpu2` board. Because of that, all changes described in previous subsection are also valid for this point. Only one difference is that in Eurobot we used different parameters for PID controller and also phase tables were different. Namely, in this case we used phase tables with length equal to 2000 (for motors on the robot) and 4000 (for motors used for testing).

Another work, which I made for this project, was to design some odometry for the robot. My original solution was created in Matlab and can be described as below:

```
alfa=alfa+((v1-vr)*dt*O)/l; % [rad]
alfa=mod(alfa,2*pi);
x1=x1+v1*O*dt*sin(alfa);
y1=y1+v1*O*dt*cos(alfa);
xr=xr+vr*O*dt*sin(alfa);
yr=yr+vr*O*dt*cos(alfa);
```

Where: O - perimeter of the wheel, l - distance between two wheels, dt - difference in time between two measurements, v_l - speed of the left wheel, v_r - speed of the right wheel, α - angle in which robot is pointed, x_l - new position of the wheel, x_r - new position of the right wheel.

The general idea is that, if we know the speeds of the wheels – we can read it from PPMC – then we can calculate the difference in speed between two wheels. This allows calculating by which amount in degrees the robot rotated. Additionally, knowing the perimeters of the wheels we can calculate how far they “drove”.

Unfortunately, due to fact that the microcontroller is very slow and it was impossible to make all of these calculations within one interrupt period, we had to resign from this approach and finally we decided to send to the main computer only the changes in position of the wheels.

6.6. Application for “index marking” and hall sensors table detection.

HalDetector is a special purposed program designed to detect the right order of a hall table and the position of “index mark”. Application was originally written in C++ with use of QT library and it should work on every Linux system.

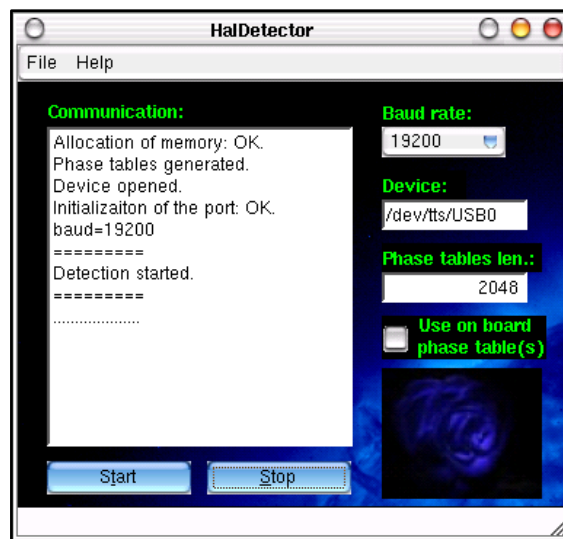


Fig. 6.6-1. HalDetector.

The general algorithm for creating a hall table is very easy. We just need to rotate the motor according to the phase table(s) and at the same time we need to check the hall sensors. If we detect that they changed, it means that the motor enters to the next 60° part. We know that there are six such parts – because $360^\circ/60^\circ=6$. If we have 3 hall sensors it also means we can get maximal value equal to: 7 - all sensors give 1 so we get binary: 111 what is equal to 7 in decimal. Knowing all of these we can start to work. Firstly, we start to rotate the motor and read hall sensor. We assume that the motor is in the first 60° part, so we put in the hall table in an element shown by hall sensor value 0 – zero because in C/C++ mostly we count from zero. Then we wait till the value read from hall sensors will change. When this occurs, we put to the hall

table in an element shown by hall value the number 1 and so on, till we rotate the motor by 360°.

If it goes about detection of “index mark”, the situation is little bit more complicated. Namely position of the index mark is strict and its detection should be very accurate. To achieve this we need to use little bit more advanced technology – interrupt. This is mostly due to fact that interrupts work almost immediately. We have two possibilities: we can use TPU or IRQ to detect it. To make it more clearly in my program I decided to use IRQ, but it shouldn't be a problem to use TPU. All the rules are the same. Let's look now how does it work. When the motor is rotating, it crosses index mark. This generates IRQ interrupt. In the interrupt function there is only an increment of one global variable. When we detect this increment and we know the actual value of index for phase table, we can say where the index mark is. At this point it should be noted that we should be very careful by detection of index mark. Namely, at the beginning of the rotation there could be such position of the rotor, that the motor will cross index mark giving wrong results – please see the picture nr 6.6-2 and its description later in this subsection.

Before we look into the implementation of above two algorithms, we need to know what command processor (CMD_Proc) is. About CMD_Proc we can think as a terminal program to control the other executed program. In a normal case this terminal program has to be run by typing its name on a terminal. On the other hand, this terminal program can be also used/executed by some other program. For more information please look to the 7.2 subsection.

Let's look now at the code. For the proper work of HalDetector we need to create one special command processor function and one global variable inside our driver for the motor. The body of this function is presented below:

```
short index_marking=0;    // global variable for index mark

int cmd_do_detection(cmd_io_t *cmd_io, const struct cmd_des *des, char
*param[])
{
    pxmc_state_t *mcs = &mcs_left;
    short hal=0x00;
    char *snd;
    index_marking%=4;
    // stop the motor
    pxmc_clear_flag(mcs,PXMS_ENR_b);
    pxmc_clear_flag(mcs,PXMS_ENO_b);
    pxmc_clear_flag(mcs,PXMS_PHA_b);
    pxmc_clear_flag(mcs,PXMS_PTI_b);

    short ene=1024;//mcs->pxms_ene;
    unsigned long pwm1=atol(param[1]);
    snd=strchr(param[1],':')+1;
    unsigned long pwm2=atol(snd);
    snd=strchr(snd,':')+1;
    unsigned long pwm3=atol(snd);
```

```

snd=strchr(snd,':')+1;
int whichIDX=atoi(snd);

if(whichIDX<0)
{
    pwm1 = (((unsigned long)pwm1*(unsigned int)ene) >> (15+5));
    pwm2 = (((unsigned long)pwm2*(unsigned int)ene) >> (15+5));
    pwm3 = (((unsigned long)pwm3*(unsigned int)ene) >> (15+5));
}
else
{
    whichIDX%=mcs->pxms_ptirc;
    pwm1 = (((unsigned long)mcs->pxms_ptptr1[whichIDX]*(unsigned
int)ene) >> (15+5));
    pwm2 = (((unsigned long)mcs->pxms_ptptr2[whichIDX]*(unsigned
int)ene) >> (15+5));
    pwm3 = (((unsigned long)mcs->pxms_ptptr3[whichIDX]*(unsigned
int)ene) >> (15+5));
}

*PWM_PWBFR1A = pwm1;
*PWM_PWBFR1C = pwm2;
*PWM_PWBFR1E = pwm3;

    hal=( *DIO_PORTJ>>3)&0x07;
    printf("PHA:%2d  HAL:%2d\n",index_marking,hal);

    return 0;
}

```

The global variable *index_marking* is used by interrupt routine during index mark detection. The interrupt just increases the value of this variable. The function *cmd_do_detection* requires four parameters and it can work in two different ways. If the last parameter is lower than 0, the function takes three first arguments and uses them as values taken from phase tables. In this case, these phase tables are generated by the HalDetector program. Of course we need to remember that these values will be later multiplied by power (*pxms_ene*), in this case arbitrary chosen as 1024. Secondly, if the fourth parameter is greater or equal to zero it means that it is an index of the phase tables which are already included in the driver. In this case first three arguments are ignored. Below is “formalized” presentation of the function:

```
detection PWM1:PWM2:PWM3:INDEX
```

And here is some small example how to call *cmd_do_detection*:

```
detection 10:20:0:-1
```

Now I will write couple of words about HalDetector. After uploading the driver with above function and compilation of the main program we can call it by typing:

```
./haldetector
```

Next step is that we need to choose proper baud rate, node to RS-232 device and the length of phase tables. If we want to use phase tables which are “included” to the driver and uploaded to the microcontroller, we need to select the “Use on board phase table(s)” checkbox. Then we just click on the button start and wait. Detection can take up to round 5 min and should be repeated at least two times. The reason for it is that it can be possible that when we switch the motor on, it will be in “bad” position. “Bad” means that when we send first PWM outputs from phase tables, the rotor will rotate little bit in wrong direction and it will cross hall border or index mark, giving rise to wrong results. The situation of this is presented on the picture nr 6.6-2.

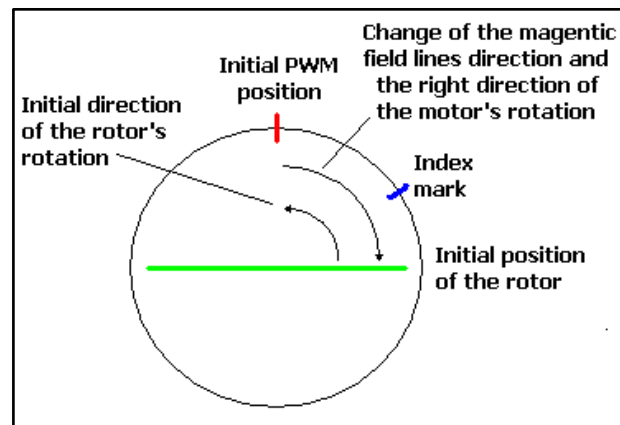


Fig.6.6-2. Wrong direction of the rotor's rotation.

If it goes about the code of the program, we can say it consists from three files:

```
main.cpp  
haldetector.h  
haldetector.cpp
```

First from the above is just the initialization of the main window frame/widget. Second file has a declaration of the class Form1, in which I defined all functions and variables used later in the program. For us the most important is the private section:

```
private:  
    int fd; // device  
    short phaseTableLen; // length of phase tables  
    short *ph1,*ph2,*ph3; // phase table  
    bool working; // if we make some discoveries ;o)  
  
    int initport(int fd); // initialize given port
```

```

int writeport(int fd, char *chars);
int readport(int fd, char *result);
int getbaud(int fd);
int allocateMemory();
int deallocateMemory();
int openDevice();
int closeDevice();
int generatePhaseTables();

int detection(short pos_pha[], \
              short *nr_of_pha,\
              unsigned short hal_tab[]);

```

Now, *fd* is just a file descriptor of the device which is used to the serial communication. The variable *phaseTableLen* keeps the value taken from the “Phase table len.” text field, which is visible on the picture 6.6-1, and it decides how long our phase tables should be. Next variables *ph1*, *ph2* and *ph3* are just pointers to generated phase tables. The variable *working* is used to check whether we are doing now some detection or not. The function *initport*³ makes initialization of the serial port according to the given parameters. The functions *writeport*² and *readport*² are used to respectively send and get some message to/from the serial port. The function *getbaud*² reads the baud rate used in the transmission. The function *allocateMemory*, as it names states, allocates memory for phase tables. The *deallocateMemory* makes opposite to previous function. It releases allocated memory for phase tables. The functions *openDevice* and *closeDevice* respectively open and close serial port for communication. The next one is: *generatePhaseTable* and it only generates phase tables exactly in the same manner as *pxmc_init_ptable_sin3phup* described in subsection: 5.3.12. The last function: *detection(...)* is used to call command processor directive: *detection*, and then to work in proper manner with results which it returns.

³ These functions come from <http://www.captain.at/electronics/pic-mmc/>. (c) 2004-5 Captain

7. Testing and documentation of the code.

7.1. Introduction.

The testing and debugging of the code were not easy tasks. This was mostly due to the lack of good debugger and debugging functions for brushless motor. Fortunately there was one solution to this problem. Namely, it is possible to send commands and get responses from the microcontroller using serial line and tools like: gtkterm. The use of serial line is described in the next subsection.

Another task was to write and generate the documentation. In this case, the descriptions of the all functions and the code were made in “standard” way, according to Kernel Doc, which is used for documentation of Linux Kernel Sources. Thanks that it was possible to use standard tools to generate documentation in HTML format. Please see the 7.3 subsection to get little bit more details about it.

7.2. Command processor (CMD_Proc) and serial line.

To use serial line RS-232 we need to include this file:

```
periph/sci_rs232.h
```

It contains definitions of functions which allow the serial line communication on H8S/2638. For example to initialize serial port we need to write such line in our program:

```
sci_rs232_setmode(19200, 0, 0, sci_rs232_chan_default);
```

Now, to use command processor, we need to include the following two files:

```
cmd_proc.h  
cmd_pxmc.h
```

First one is system file, which describes all structures uses by CMD and is just a general command processor file. Second file contains the definitions of several standard PXMC commands.

Let’s look now how we can create some function to display popular “Hello world!”. This can be done in very easy way. Here is some example:

```
int cmd_do_something(cmd_io_t *cmd_io, const struct cmd_des
*des, char *param[])
{
printf("Hello world!\n");
return 0;
}
```

Then we create its description by adding following line:

```
cmd_des_t const cmd_des_something={0, 0,"SOMETHING","do some
command", cmd_do_something,{(char*)&cmd_list}};
```

And at the end we must add it to the command list. We can do it very easily by typing:

```
cmd_des_t const
*cmd_list_default[]={
&cmd_des_something,
NULL
};
```

Of course we can place here several others function.

Now, inside main loop in the program we need to place this line:

```
cmd_processor_run(&cmd_io_rs232_line, cmd_list_default);
```

This just runs the command processor, which read characters from serial line and if the line is finished it executes the function "attached" to recognized command. It is good to know, that this function is non-blocking, so if there are no characters, it doesn't wait for them. The *cmd_processor_run(...)* has to be repeated several times and because of that it should be always placed in some loop. That's all. Now we only have to set up some RS-232 connection to our board and we can send there command: SOMETHING and this should do our new function.

As the final word of this subsection should be that due to lack of good debugging tool, it is still possible to make pretty good testing and checking of the code with help of serial line. For example, during preparation of the working brushless motor for Eurobot, we created several testing functions in above manner. Then, by displaying different values and variables we were able to localize several errors and mistakes. Of course this approach costs a lot of time but in current state of the PXMC it is the only one good solution for developer.

7.3. Documentation.

Documentation for `bldctest.c` and for `bldc.c` was generated automatically with help of script written in Perl, called: `kernel-doc`⁴. Exactly the same script is used to generate the documentation for kernel sources and because of that there are couples of rules which are important to keep in mind during creation of documentation.

Firstly, if we want to describe some function, we can do it in the following way:

```
/**
 * name_of_the_function - short description of the function which we describe
 * @some_arg: here is description of this argument
 *
 * Here can be some longer explanation of the function.
 *
 * Example:
 * name_of_the_function(1);
 */
```

The keyword *Example:* states that we want to put some example how to call function. Whenever we want to describe structure, union, enum or typedef before its name we need to write the type of definition: `struct/union/enum/typedef`. Here is small example:

```
/**
 * struct some_structure - short description
 * @a: first member
 * @b: second member
 *
 * Here can be some longer explanation of the
 * structure.
 */

struct some_structure {
    char a;
    long b;
};
```

Additionally it is possible to mark some other elements like: environmental variables, constants... The full list was taken from examples in the script and is shown below:

⁴ This script can be downloaded from: <http://kernel.org/pub/linux/kernel/people/marcelo/linux-2.4/scripts/kernel-doc>

```
'funcname()' - function  
'$ENVVAR' - environmental variable  
'&struct_name' - name of a structure (up to two words  
including 'struct')  
 '@parameter' - name of a parameter  
'%CONST' - name of a constant.
```

Finally when the description will be finished, we just type:

```
./kernel-doc -html somefile.c > output.html
```

In this way we can generate different kinds of documentation: html, docbook, text or man. The documentation of bldctest.c and bldc.c are attached in Appendix A.

Additionally the documentation attached in Appendix B for HalDetector program was created using Doxygen 1.5.2. The chose of this doc program was mostly due to the fact, that it can be very easily integrated with KDevelop. Additionally it has several different output possibilities like for example: html, latex, rtf, man, xml and others.

Because of variety possibilities for making documentation – different styles and many commands, I decided not to write here examples like for kernel-doc. Nevertheless, for all who are interested in details of Doxygen, there is a good manual free available on the homepage of the project. The manual has a plenty of examples for each command with resulting outputs.

8. Conclusions.

The general conclusions from my work are not simple task, so I think the best would be if I present my own opinion about every part or element on which I gained some new experience.

Firstly, my knowledge about motors was/is not too big, but personally I think that brushless DC motors represent one of the most powerful and useful group of motors. At the first look, the control of this kind of the motors seems very hard and complicated task - especially when we compare it to a normal DC motor, where it is just enough to connect power to make it working. But, at the same time this "complication" gives us much more possibilities, starting from a silent during operation, and finishing at higher accuracies in changes of the speed. Additional support in manner of hall sensors and index mark allows us to create devices where we are mostly interested in high accuracy and precision – for example in space technology or military. The confirmation of all above can be found in Mars Robots – Spirit and Opportunity - which also base on Brushless Motors.

Another device which allows me to get new experience was H8S/2638 microcontroller. My final opinion about it is also very positive. Although the calculation power of it is comparable with microprocessors from middle 80's, but at the same time some features like: PWM Timer, TPU, Watchdog, support for CAN, high number of I/O ports, exception handlings and many others make this microcontroller very useful for control of Brushless Motors (and not only brushless). Of course there are also some drawbacks. First is a lack of some software simulator of it. If there would exist some similar tool like AVR Studio for ATmega128 microcontroller, the speed of creating and testing programs for H8S/2638 would highly increase. Second, there is missing FPU (floating point unit). This can lead to a situation, when we need some external computer to make more complicated calculation. For example, it is almost impossible to use only H8S/2638 for full autonomous odometry.

Finally, here are a couple of words about PXMC library. Now, after several hours spending on working on it, I really like it. PXMC has a strong potential to become one of the best library for motor control. The one big problem is a lack of a good and actual documentation. Because of that, for the beginners, going through and analyzing the code is like trip through the jungle (hopefully there are some guiders ;)). Except this drawback, there are a plenty of positive aspects. I will present only couple of them. Firstly, if someone has some experience with it, it is really very easy for him to extend the library and add support for new devices. Secondly, the concept of BSP (Board Support Package) brings high simplification of the use of code for supported boards and motors. Thirdly, because PXMC is written in C, it is very easy to increase its performance and speed by adding some assembler parts. Finally, because this library is under GPL license, everyone can use it for free even for commercial purposes. One thing worth to note is a need of simulator. As far as I spoke with Michal Sojka, there is a plan to create some simulator of PXMC. Personally, I think that now it should be one of the priorities for PXMC. Having such simulator would allow to spread this code among different users than students. This potentially new programmer and developers probably, even

without having a contact with the authors, could very easy learn and test different properties of PXMC. It would also allow for better understanding of different components and functions which are or will be implemented in the library.

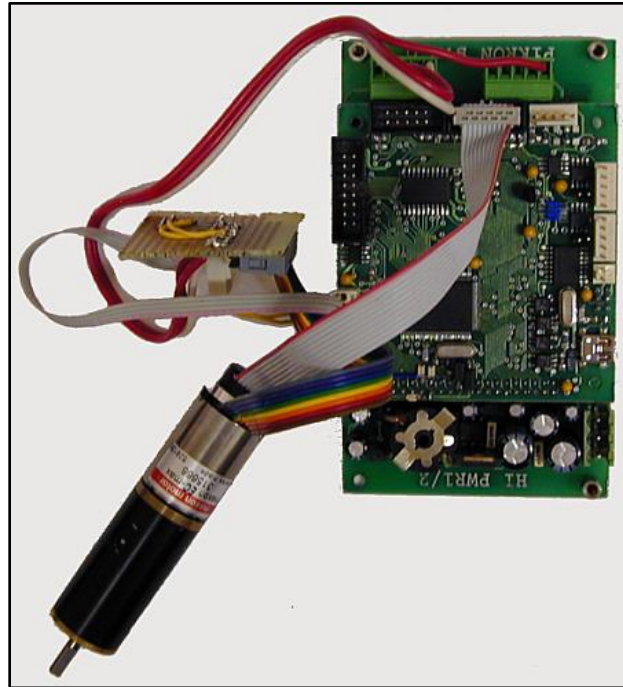


Fig. 8-1. The full configuration of hi_cpu2 board and Connected brushless motor.

At the end I would like to underline, that the whole work which I made for this thesis brought me really a lot of fun and new experience, which I hope to use in the future.

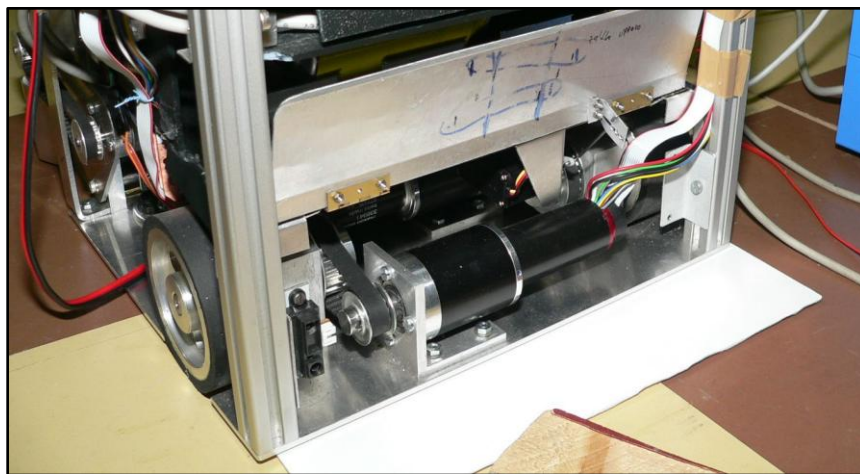


Fig. 8-2. Motor mounted in Eurobot Robot.

9. Sources.

- (1) Renesas Technology - "H8S/2639, H8S/2638, H8S/2636, H8S/2630, H8S/2635 Group Hardware Manual" [online]
URL: http://documentation.renesas.com/eng/products/mpumcu/rej09b0103_h8s2639.pdf

- (2) Maxon - Maxon EC motor catalog and documentation
URL: <http://pdf.directindustry.de>

- (3) Parker Motion&Control – "Brushless Motors – Engineering Reference"
URL: <http://www.parkermotion.com/catalog/catalogA/SectionA.pdf>

- (4) Isabelle Rieucros - "PXMC Documentation"

- (5) Online Encyclopedia Wikipedia
URL: <http://www.wikipedia.org>

- (6) Michigan Mars Rover Team - "Expert Summaries of Chassis Technologies"
URL: http://marsrover.engin.umich.edu/RASC-AL/Expert_Summaries.pdf

- (7) Digital encoders
URL: http://mechatronics.mech.northwestern.edu/design_ref/sensors/encoders.html

- (8) URL: <http://www.captain.at/electronics/pic-mm/>

- (9) Doxygen
URL: <http://www.stack.nl/~dimitri/doxygen/index.html>

- (10) **Several hours cut from my life and spent on analyzing, testing and writing different programs and functions...**